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65

# GRACE

Container Product Line

**W. R. Grace Limited**

Cromwell Road  
St. Neots  
Huntingdon  
Cambs. PE19 2ER

Telephone: (0480) 475061  
Facsimile: (0480) 407226

10 April 1995

Mr J Allen  
Pathfinder House  
St Mary's Street  
Huntingdon  
PE18 6TM

Dear Mr Allen

EPA Authorisation:- Solvent Usage Records

I enclose forms entitled "Return by a Bonded User etc" as an initial report to cover the above. My intention is to supply you quarterly with three reports.

These records cover 90% of all solvents used on site. To report the remaining 10% we are currently working on a custom written report which will show every issue and receipt of all solvents used. When this has been completed you will receive a copy instead of the Customs reports.

Yours sincerely

G D Irwine

G D Irwine  
Site EMS Manager

Enc:



**Return by a Bonded User or Distributor of  
Hydrocarbon Oil Received for use in Industrial  
Processes**

(For Notes on completion of this form see overleaf)

HM Customs  
and Excise

Name of approved person ..... **W. R. GRACE LIMITED** .....

Address of approved premises ..... **CROMWELL ROAD, ST NEOTS** .....

**HUNTINGDON, CAMBS PE19 2ER**

Month of **DECEMBER** 19 **94** .....

Station date stamp

**Balanced Account of Tied Oil and Assimilated Articles in Approved Storage**

| Description of tied oil or<br>assimilated articles                               | BULK<br>HEXANE | DRUM<br>HEXANE | CTC<br>HEXANE | WHITE<br>SPIRIT |        |        |
|----------------------------------------------------------------------------------|----------------|----------------|---------------|-----------------|--------|--------|
|                                                                                  | Litres         | Litres         | Litres        | Litres          | Litres | Litres |
| Stock at beginning of month                                                      | 90344          | 400            | 450           | 5483            |        |        |
| Received into storage as detailed<br>on Form HO 35                               | 280854         |                |               | 8071            |        |        |
| Received into storage from<br>processing plant                                   |                | 2200           |               |                 |        |        |
| Total of items 1, 2 and 3                                                        | 371198         | 2600           | 450           | 13544           |        |        |
| Delivered from storage to approved persons<br>as detailed on Form HO 36 attached |                | 2200           |               | 4200            |        |        |
| Delivered from storage as FREE oil                                               |                |                |               |                 |        |        |
| Delivered from storage to process                                                | 300435         |                |               |                 |        |        |
| Diverted on duty payment                                                         |                |                |               |                 |        |        |
| Losses                                                                           | 37             |                |               | -623            |        |        |
| Stock at end of month                                                            | 70726          | 400            | 450           | 9977            |        |        |
| Total of items 5, 6, 7, 8, 9 and 10<br>to agree with 4                           | 371198         | 2600           | 450           | 13554           |        |        |
| Receipts direct to process as<br>detailed on Form HO 35                          |                |                |               |                 |        |        |

**Deliveries of Tied Oil and Assimilated Articles from Processing Plant**

|                                                                                                             |  |  |  |  |  |  |
|-------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|
| Returned to storage—item 3                                                                                  |  |  |  |  |  |  |
| Delivered from process as FREE oil                                                                          |  |  |  |  |  |  |
| Delivered from process to approved persons,<br>or to refinery for recovery as detailed on HO<br>36 attached |  |  |  |  |  |  |
| Diverted on duty payment                                                                                    |  |  |  |  |  |  |
| Destroyed                                                                                                   |  |  |  |  |  |  |
| Total of items 13, 14, 15, 16 and 17                                                                        |  |  |  |  |  |  |

**P. ENNIS**

(insert FULL name in BLOCK LETTERS)

DECLARE that:

the particulars given above, "in the annexed sheets, and in forms HO 35 and 36 annexed, are complete and accurate; and

all tied oil and assimilated articles shown hereon have been either

(a) used in the manufacture or preparation of articles which are neither hydrocarbon oil nor assimilated articles, or

(b) used in the cleaning of plant in connection with any use of the plant in the manufacture or preparation of such articles, or

(c) delivered to other approved persons authorised to receive them, or

(d) otherwise disposed of as allowed by the Commissioners.

no tied oil or assimilated articles have been used as fuel or, except as permitted by the Hydrocarbon Oil Duties Act 1979, Section 9 (3), as a lubricant.

Signed

Delete as necessary

Proprietor, partner, secretary or duly authorised person

Date **31.3** 19 **95**

**WARNING:— THERE ARE HEAVY PENALTIES FOR MAKING FALSE DECLARATIONS**

10M

(11/88)

# Hydrocarbon Oil Received for use in Industrial Processes

(For Notes on completion of this form see overleaf)

Station date stamp

Customs  
and Excise

Name of approved person .....

W. RGRACE CONTAINER PRODUCT LINE

Address of approved premises CROMWELL ROAD, ST NEOTS

CAMBS PE19 2ER

Date of NOVEMBER 19 94

## Balanced Account of Tied Oil and Assimilated Articles in Approved Storage

| Description of tied oil or assimilated articles                               | BULK<br>HEXANE<br>Litres | DRUM<br>HEXANE<br>Litres | WHITE<br>SPIRIT<br>Litres | MCTC<br>HEXANE<br>Litres | Litres | Litres |
|-------------------------------------------------------------------------------|--------------------------|--------------------------|---------------------------|--------------------------|--------|--------|
| Stock at beginning of month                                                   | 51973                    | 200                      | 3009                      | 450                      |        |        |
| Received into storage as detailed on Form HO 35                               | 596348                   |                          | 12841                     | 153                      |        |        |
| Received into storage from processing plant                                   |                          | 1600                     |                           |                          |        |        |
| Total of items 1, 2 and 3                                                     | 648321                   | 1400                     | 15850                     | 450                      |        |        |
| Delivered from storage to approved persons as detailed on Form HO 36 attached |                          | 1400                     | 10016                     |                          |        |        |
| Delivered from storage as FREE oil                                            |                          |                          |                           |                          |        |        |
| Delivered from storage to process                                             | 557946                   |                          |                           |                          |        |        |
| Diverted on duty payment                                                      |                          |                          |                           |                          |        |        |
| Losses                                                                        | 31                       |                          | 351                       |                          |        |        |
| Stock at end of month                                                         | 90344                    | 400                      | 5483                      | 450                      |        |        |
| Total of items 5, 6, 7, 8, 9 and 10 to agree with 4                           | 648321                   | 1400                     | 15850                     | 450                      |        |        |
| Receipts direct to process as detailed on Form HO 35                          |                          |                          |                           |                          |        |        |

## Deliveries of Tied Oil and Assimilated Articles from Processing Plant

|                                                                                                        |  |  |  |  |  |  |
|--------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|
| Returned to storage—item 3                                                                             |  |  |  |  |  |  |
| Delivered from process as FREE oil                                                                     |  |  |  |  |  |  |
| Delivered from process to approved persons, or to refinery for recovery, as detailed on HO 36 attached |  |  |  |  |  |  |
| Diverted on duty payment                                                                               |  |  |  |  |  |  |
| Destroyed                                                                                              |  |  |  |  |  |  |
| Total of items 13, 14, 15, 16 and 17                                                                   |  |  |  |  |  |  |

P. KENNIS

(insert FULL name in BLOCK LETTERS)

DECLARE that:

the particulars given above, "in the annexed sheets, and in forms HO 35 and 36 annexed, are complete and accurate; and all tied oil and assimilated articles shown hereon have been either

- (a) used in the manufacture or preparation of articles which are neither hydrocarbon oil nor assimilated articles, or
- (b) used in the cleaning of plant in connection with any use of the plant in the manufacture or preparation of such articles, or
- (c) delivered to other approved persons authorised to receive them, or
- (d) otherwise disposed of as allowed by the Commissioners.

Tied oil or assimilated articles have been used as fuel or, except as permitted by the Hydrocarbon Oil Duties Act 1979, Section 9 (3), as a lubricant.

Proprietor, partner, secretary or duly authorised person

Date 31.3.1995

Delete as necessary

WARNING:- THERE ARE HEAVY PENALTIES FOR MAKING FALSE DECLARATIONS

**Return by a Bonded User or Distributor of  
Hydrocarbon Oil Received for use in Industrial  
Processes**

(For Notes on completion of this form see overleaf)

M Customs  
and Excise

Name of approved person ..... **W. R. GRACE PRODUCT LINE**  
Address of approved premises ..... **CROMWELL ROAD, ST NEOTS**  
..... **CAMBS**

Month of ..... **OCTOBER** .....  
..... **19 94** .....

Station date stamp

**Balanced Account of Tied Oil and Assimilated Articles in Approved Storage**

| Description of tied oil or assimilated articles                               | BULK<br>HEXANE | DRUM<br>HEXANE | WHITE<br>SPIRIT | CTC<br>HEXANE |        |        |
|-------------------------------------------------------------------------------|----------------|----------------|-----------------|---------------|--------|--------|
|                                                                               | Litres         | Litres         | Litres          | Litres        | Litres | Litres |
| Stock at beginning of month                                                   | 85639          | 4400           | 10860           | 450           |        |        |
| Received into storage as detailed on Form HO 35                               | 417365         |                |                 |               |        |        |
| Received into storage from processing plant                                   |                |                |                 |               |        |        |
| To items 1, 2 and 3                                                           | 503004         | 4400           | 10860           | 450           |        |        |
| Delivered from storage to approved persons as detailed on Form HO 36 attached |                |                |                 |               |        |        |
| Delivered from storage as FREE oil                                            |                |                |                 |               |        |        |
| Delivered from storage to process                                             | 451984         |                |                 |               |        |        |
| Diverted on duty payment                                                      |                |                |                 |               |        |        |
| Losses                                                                        | -957           |                | 11              |               |        |        |
| Stock at end of month                                                         | 51973          | 200            | 3009            | 450           |        |        |
| Total of items 5, 6, 7, 8, 9 and 10 to agree with 4                           | 503004         | 4400           | 10860           | 450           |        |        |
| Receipts direct to process as detailed on Form HO 35                          |                |                |                 |               |        |        |

**Deliveries of Tied Oil and Assimilated Articles from Processing Plant**

|                                                                                                       |  |  |  |  |  |  |
|-------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|
| Returned to storage—item 3                                                                            |  |  |  |  |  |  |
| Delivered from process as FREE oil                                                                    |  |  |  |  |  |  |
| Delivered from process to approved persons, or to refinery for recovery as detailed on HO 33 attached |  |  |  |  |  |  |
| Diverted on duty payment                                                                              |  |  |  |  |  |  |
| Destroyed                                                                                             |  |  |  |  |  |  |
| Total of items 13, 14, 15, 16 and 17                                                                  |  |  |  |  |  |  |

(insert FULL name in BLOCK LETTERS)

DECLARE that:

the particulars given above, "in the annexed sheets, and in forms HO 35 and 36 annexed, are complete and accurate; and all tied oil and assimilated articles shown hereon have been either

- (a) used in the manufacture or preparation of articles which are neither hydrocarbon oil nor assimilated articles, or
- (b) used in the cleaning of plant in connection with any use of the plant in the manufacture or preparation of such articles, or
- (c) delivered to other approved persons authorised to receive them, or
- (d) otherwise disposed of as allowed by the Commissioners.

tied oil or assimilated articles have been used as fuel or, except as permitted by the Hydrocarbon Oil Duties Act 1979, Section 9 (3), as a lubricant.

Signed ..... **P. ELLIS** .....  
Proprietor, partner, secretary or duly authorised person

Date ..... **31.3.1995** .....

Delete as necessary

**WARNING:— THERE ARE HEAVY PENALTIES FOR MAKING FALSE DECLARATIONS**



# Return by a Licensed User or Distributor of Hydrocarbon Oil Received for use in Industrial Processes

(For Notes on completion of this form see overleaf)

Station date stamp

of Customs  
and Excise

W. R. GRACE CONTAINER PRODUCT LINE

Name of approved person .....

CROMWELL ROAD

Address of approved premises .....

ST NEOTS, CAMBS

Month of JULY 1994

## Balanced Account of Tied Oil and Assimilated Articles in Approved Storage

| Description of tied oil or assimilated articles                               | BULK   | DRUM   | WHITE  | CTC    |        |        |
|-------------------------------------------------------------------------------|--------|--------|--------|--------|--------|--------|
|                                                                               | HEXANE | HEXANE | SPIRIT | HEXANE | Litres | Litres |
| Stock at beginning of month                                                   | Litres | Litres | Litres | Litres | Litres | Litres |
|                                                                               | 96601  | 200    | 6701   | 366    |        |        |
| Received into storage as detailed on Form HO 35                               | 511566 |        | 5959   |        |        |        |
| Received into storage from processing plant                                   |        | 1600   |        |        |        |        |
| To items 1, 2 and 3                                                           | 608167 | 1800   | 12660  | 366    |        |        |
| Delivered from storage to approved persons as detailed on Form HO 36 attached |        | 200    | 6648   |        |        |        |
| Delivered from storage as FREE oil                                            |        |        |        |        |        |        |
| Delivered from storage to process                                             | 501259 |        |        |        |        |        |
| Diverted on duty payment                                                      |        |        |        |        |        |        |
| Losses                                                                        |        |        | -213   |        |        |        |
| Stock at end of month                                                         | 106908 | 1600   | 6225   | 366    |        |        |
| Total of items 5, 6, 7, 8, 9 and 10 to agree with 4                           | 608167 | 1800   | 12660  | 366    |        |        |
| Receipts direct to process as detailed on Form HO 35                          |        |        |        |        |        |        |

## Deliveries of Tied Oil and Assimilated Articles from Processing Plant

|                                                                                                       |  |  |  |  |  |  |
|-------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|
| Returned to storage—item 3                                                                            |  |  |  |  |  |  |
| Delivered from process as FREE oil                                                                    |  |  |  |  |  |  |
| Delivered from process to approved persons, or to refinery for recovery as detailed on HO 36 attached |  |  |  |  |  |  |
| Diverted on duty payment                                                                              |  |  |  |  |  |  |
| Destroyed                                                                                             |  |  |  |  |  |  |
| Total of items 13, 14, 15, 16 and 17                                                                  |  |  |  |  |  |  |

P. ELLIS

(Insert FULL name in BLOCK LETTERS)

DECLARE that:

the particulars given above, "in the annexed sheets, and in forms HO 35 and 36 annexed, are complete and accurate; and all tied oil and assimilated articles shown hereon have been either

- (a) used in the manufacture or preparation of articles which are neither hydrocarbon oil nor assimilated articles, or
- (b) used in the cleaning of plant in connection with any use of the plant in the manufacture or preparation of such articles, or
- (c) delivered to other approved persons authorised to receive them, or
- (d) otherwise disposed of as allowed by the Commissioners.

Tied oil or assimilated articles have been used as fuel or, except as permitted by the Hydrocarbon Oil Duties Act 1979, Section 9 (3), as a lubricant.

Signature  
delete as necessary

Proprietor, partner, secretary or duly authorised person

Date 7/10/1994

WARNING:- THERE ARE HEAVY PENALTIES FOR MAKING FALSE DECLARATIONS

10M

(11/88)



HM Customs  
and Excise

Return by a Bonded User or Distributor of  
Hydrocarbon Oil Received for use in Industrial  
Processes

(For Notes on completion of this form see overleaf)

Approval number

Station date stamp

Name of approved person ..... W.R. GRACE LIMITED CONTAINER PRODUCT LINE

Address of approved premises ..... CROMWELL ROAD, ST. NEOTS  
CAMBS

Month of ..... AUGUST  
19 94

Balanced Account of Tied Oil and Assimilated Articles in Approved Storage

| Description of tied oil or<br>assimilated articles                               | BULK<br>HEXANE | DRUM<br>HEXANE | WHITE<br>SPIRIT | CTC<br>HEXANE |        |        |
|----------------------------------------------------------------------------------|----------------|----------------|-----------------|---------------|--------|--------|
|                                                                                  | Litres         | Litres         | Litres          | Litres        | Litres | Litres |
| Stock at beginning of month                                                      | 106908         | 1600           | 6225            | 366           |        |        |
| Received into storage as detailed<br>on Form HO 35                               | 492743         |                | 5949            |               |        |        |
| Received into storage from<br>processing plant                                   |                | 1600           |                 |               |        |        |
| Total of items 1, 2 and 3                                                        | 599651         | 3200           | 12176           | 366           |        |        |
| Delivered from storage to approved persons<br>as detailed on Form HO 36 attached |                | 2000           | 3936            |               |        |        |
| Delivered from storage as FREE oil                                               |                |                |                 |               |        |        |
| Delivered from storage to process                                                | 472669         |                |                 | 116           |        |        |
| Diverted on duty payment                                                         |                |                |                 |               |        |        |
| Losses                                                                           | 353            |                | 30              |               |        |        |
| Stock at end of month                                                            | 126447         | 1200           | 8270            | 250           |        |        |
| Total of items 5, 6, 7, 8, 9 and 10<br>to agree with 4                           | 599651         | 3200           | 12176           | 366           |        |        |
| Receipts direct to process as<br>detailed on Form HO 35                          |                |                |                 |               |        |        |

Deliveries of Tied Oil and Assimilated Articles from Processing Plant

|                                                                                                             |  |  |  |  |  |  |
|-------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|
| Returned to storage—item 3                                                                                  |  |  |  |  |  |  |
| Delivered from process as FREE oil                                                                          |  |  |  |  |  |  |
| Delivered from process to approved persons,<br>or to refinery for recovery as detailed on HO<br>36 attached |  |  |  |  |  |  |
| Diverted on duty payment                                                                                    |  |  |  |  |  |  |
| Destroyed                                                                                                   |  |  |  |  |  |  |
| Total of items 13, 14, 15, 16 and 17                                                                        |  |  |  |  |  |  |

P. ELLIS

(insert FULL name in BLOCK LETTERS)

DECLARE that:

the particulars given above, in the annexed sheets, and in forms HO 35 and 36 annexed, are complete and accurate; and  
all tied oil and assimilated articles shown hereon have been either

- (a) used in the manufacture or preparation of articles which are neither hydrocarbon oil nor assimilated articles, or
- (b) used in the cleaning of plant in connection with any use of the plant in the manufacture or preparation of such articles, or
- (c) delivered to other approved persons authorised to receive them, or
- (d) otherwise disposed of as allowed by the Commissioners.

and that tied oil or assimilated articles have been used as fuel or, except as permitted by the Hydrocarbon Oil Duties Act 1979, Section 9 (3), as a lubricant.

Signed .....  
Proprietor, partner, secretary or duly authorised person

Date 12.1.1995

WARNING:— THERE ARE HEAVY PENALTIES FOR MAKING FALSE DECLARATIONS



HM Customs  
and Excise

Name of approved person .....

Address of approved premises .....

Month of .....

Return by a Bonded User or Distributor of  
Hydrocarbon Oil Received for use in Industrial  
Processes

(For Notes on completion of this form see overleaf)

W. R. GRACE LIMITED CONTAINER PRODUCT LINE

CROMWELL ROAD, ST NEOTS

CAMBS

Approval number

Station date stamp

Balanced Account of Tied Oil and Assimilated Articles in Approved Storage

| Description of tied oil or<br>assimilated articles                               | BULK<br>HEXANE | DRUM<br>HEXANE | WHITE<br>OIL | CTC<br>HEXANE |        |        |
|----------------------------------------------------------------------------------|----------------|----------------|--------------|---------------|--------|--------|
|                                                                                  | Litres         | Litres         | Litres       | Litres        | Litres | Litres |
| Stock at beginning of month                                                      | 126447         | 1200           | 8220         | 250           |        |        |
| Received into storage as detailed<br>on Form HO 35                               | 430461         |                | 4000         |               |        |        |
| Received into storage from<br>processing plant                                   |                | 4000           |              | 200           |        |        |
| Total of items 1, 2 and 3                                                        | 556908         | 5200           | 12270        | 450           |        |        |
| Delivered from storage to approved persons<br>as detailed on Form HO 36 attached |                | 800            | 1584         |               |        |        |
| Delivered from storage as FREE oil                                               |                |                |              |               |        |        |
| Delivered from storage to process                                                | 471216         |                |              |               |        |        |
| Diverted on duty payment                                                         |                |                |              |               |        |        |
| Losses                                                                           | 53             |                | -174         |               |        |        |
| Stock at end of month                                                            | 85639          | 4400           | 10860        | 450           |        |        |
| Total of items 5, 6, 7, 8, 9 and 10<br>to agree with 4                           | 556908         | 5200           | 12270        | 450           |        |        |
| Receipts direct to process as<br>detailed on Form HO 35                          |                |                |              |               |        |        |

Deliveries of Tied Oil and Assimilated Articles from Processing Plant

|                                                                                                             |  |  |  |  |  |  |
|-------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|
| Returned to storage—item 3                                                                                  |  |  |  |  |  |  |
| Delivered from process as FREE oil                                                                          |  |  |  |  |  |  |
| Delivered from process to approved persons,<br>or to refinery for recovery as detailed on HO<br>36 attached |  |  |  |  |  |  |
| Diverted on duty payment                                                                                    |  |  |  |  |  |  |
| Destroyed                                                                                                   |  |  |  |  |  |  |
| Total of items 13, 14, 15, 16 and 17                                                                        |  |  |  |  |  |  |

P. Ellis  
(insert FULL name in BLOCK LETTERS)

DECLARE that:

the particulars given above, in the annexed sheets, and in forms HO 35 and 36 annexed, are complete and accurate; and  
all tied oil and assimilated articles shown hereon have been either  
(a) used in the manufacture or preparation of articles which are neither hydrocarbon oil nor assimilated articles, or  
(b) used in the cleaning of plant in connection with any use of the plant in the manufacture or preparation of such articles, or  
(c) delivered to other approved persons authorised to receive them, or  
(d) otherwise disposed of as allowed by the Commissioners.  
No tied oil or assimilated articles have been used as fuel or, except as permitted by the Hydrocarbon Oil Duties Act 1979, Section 9 (3), as a lubricant.

Signed .....  
Delete as necessary

Date 17.1.1995

WARNING:- THERE ARE HEAVY PENALTIES FOR MAKING FALSE DECLARATIONS