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Stack Emissions Testing Report Commissioned by
VIP Polymers Ltd

Installation Name & Address

VIP Polymers Ltd
15 Windover Road
Huntingdon
Cambridgeshire
PE29 7EB

PPC Permit: B11/94

Stack Reference

Stack 44 - Carbon Black

Dates of the Monitoring Campaign

13th February 2020

Job Reference Number

EST-5466

Report Written by

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Report Date

27th February 2020

Version

Version 1

Signature of Report Approver



TITLE PAGE

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Executive Summary

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MONITORING OBJECTIVES

VIP Polymers Ltd, Huntingdon

Stack 44 - Carbon Black

13th February 2020

Overall Aim of the Monitoring Campaign

Element were commissioned by VIP Polymers Ltd to carry out stack emissions testing on the Stack 44 - Carbon Black at Huntingdon.

The aim of the monitoring campaign was to demonstrate compliance with a set of emission limit values (ELVs) as specified in the Site's Permit.

Special Requirements

There were no special requirements.

Target Parameters

Total Particulate Matter, Total VOCs (as Carbon)

Executive Summary

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MONITORING RESULTS

VIP Polymers Ltd, Huntingdon

Stack 44 - Carbon Black

13th February 2020

where MU = Measurement Uncertainty associated with the Result

Parameter	Concentration				Mass Emission			
	Units	Result	MU +/-	Limit	Units	Result	MU +/-	Limit
Total Particulate Matter ¹	mg/m ³	1.0	0.52	10	g/hr	9.5	4.9	-
Total VOCs (as Carbon) ¹	mg/m ³	19.9	0.62	-	g/hr	195	11.9	-
Water Vapour	% v/v	0.28	0.03					
Stack Gas Temperature	°C	20.1						
Stack Gas Velocity	m/s	18.7	0.49					
Volumetric Flow Rate (ACTUAL)	m ³ /hr	10696	560					
Volumetric Flow Rate (REF) ¹	m ³ /hr	9811	514					

NOTE: VOLUMETRIC FLOW RATE & VELOCITY DATA TAKEN FROM THE PRELIMINARY VELOCITY TRAVERSE.

¹ Reference Conditions (REF) are: 273K, 101.3kPa, without correction for water vapour content.

Executive Summary

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MONITORING DATE(S) & TIMES

VIP Polymers Ltd, Huntingdon

Stack 44 - Carbon Black

13th February 2020

Parameter		Units	Concentration	Units	Mass Emission	Sampling Date(s)	Sampling Times	Duration mins
Total Particulate Matter	R1	mg/m ³	1.0	g/hr	9.5	13/02/2020	12:24 - 13:04	40
Total VOCs (as Carbon)	R1	mg/m ³	19.9	g/hr	195	13/02/2020	12:24 - 13:04	40
Velocity Traverse	R1					13/02/2020	12:02 - 12:12	

All results are expressed at the respective reference conditions.

PROCESS DETAILS

VIP Polymers Ltd, Huntingdon
Stack 44 - Carbon Black
13th February 2020

Standard Operating Conditions

Parameter	Value
Process Status	Plant Operational
Capacity (of 100%) and Tonnes / Hour	Normal Operation
Continuous or Batch Process	Continuous
Feedstock (if applicable)	Rubber Products
Abatement System	None
Abatement System Running Status	N/A
Fuel	N/A
Plume Appearance	None Visible

Executive Summary

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MONITORING & ANALYTICAL METHODS

VIP Polymers Ltd, Huntingdon

Stack 44 - Carbon Black

13th February 2020

Parameter	Monitoring				Analysis				Overall Accreditation	LOD (Average)
	Standard	Technical Procedure	Sampling Accreditation	Testing Lab	Analytical Procedure	Analytical Technique	Analysis Accreditation	Analysis Lab		
Total Particulate Matter	EN 13284-1	CAT-TP-01	MCERTS	EET	CAT-TP-03	Gravimetric	MCERTS	EET	MCERTS	0.22 mg/m ³
Water Vapour	EN 14790	CAT-TP-05	MCERTS	EET	CAT-TP-05	Gravimetric	MCERTS	EET	MCERTS	0.1 % v/v
Total VOCs (as Carbon)	EN 12619:2013	CAT-TP-20	MCERTS	EET	Flame Ionisation Detection by Sick 3006 FID				MCERTS	0.32 mg/m ³
Velocity & Vol. Flow Rate	EN 16911-1 (MID)	CAT-TP-41	MCERTS	EET	Pitot Tube and Thermocouple				MCERTS	3.3 m/s

ANALYSIS LABORATORIES

(with short name reference as appears in the table above)

Element Stockport (EET)	ISO 17025 Accreditation Number: 4279
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SUMMARY OF SAMPLING DEVIATIONS

Parameter	Run	Deviation
Total Particulate Matter	1	One out of two sampling lines was used due to sampling location restrictions, however the number of sample points used on the available line were increased to the minimum required by the Standard

SUITABILITY OF SAMPLING LOCATION

Duct Characteristics

Parameter	Units	Value
Type	-	Circular
Depth	m	0.45
Width	m	-
Area	m ²	0.16
Port Depth	cm	9
Orientation of Duct	-	Vertical
Number of Ports	-	2
Sample Port Size	-	4" BSP

Location of Sampling Platform

General Platform Information	Value
Permanent / Temporary Platform	Permanent
Inside / Outside	Outside

Platform Details

EA Technical Guidance Note M1 / EN 15259 Platform Requirements	Value
Sufficient working area to manipulate probe and operate the measuring instruments	Yes
Platform has 2 levels of handrails (approx. 0.5m & 1.0m high)	Yes
Platform has vertical base boards (approx. 0.25m high)	Yes
Platform has chains / self closing gates at top of ladders	Yes
There are no obstructions present which hamper insertion of sampling equipment	Yes
Safe Access Available	Yes
Easy Access Available	Yes

Sampling Location / Platform Improvement Recommendations

The sampling location meets all the requirements specified in EA Guidance Note M1 and EN 15259, and therefore there are no improvement recommendations.

EN 15259 Homogeneity Test Requirements

There is no requirement to perform a EN 15259 Homogeneity Test on this Stack.

Sampling Plane Validation Criteria (from EN 15259)

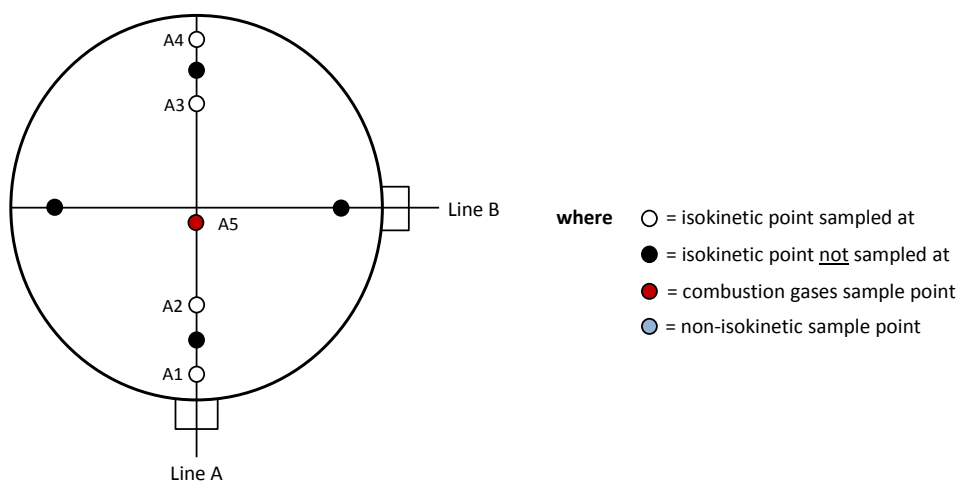
Criteria in EN 15259	Units	Traverse 1	Required	Compliant
Lowest Differential Pressure	Pa	283.0	> 5 Pa	Yes
Mean Velocity	m/s	18.68	-	-
Lowest Gas Velocity	m/s	18.02	-	-
Highest Gas Velocity	m/s	19.39	-	-
Ratio of Above	: 1	1.08	< 3 : 1	Yes
Maximum Angle of Swirl	°	2.00	< 15°	Yes
No Local Negative Flow	-	Yes	-	Yes

PLANT PHOTOS

Photo 1



SAMPLE POINTS



APPENDIX CONTENTS

APPENDIX 1 - Stack Emissions Monitoring Personnel, List of Equipment & Methods and Technical Procedures Used

APPENDIX 2 - Summaries, Calculations, Raw Data and Charts

STACK EMISSIONS MONITORING PERSONNEL

Position	Name	MCERTS Accreditation	MCERTS Number	Technical Endorsements
Team Leader	Harpreet Badwal	MCERTS Level 2	MM 03 149	TE1 TE2 TE3 TE4
Team Leader	Lee Heaton	MCERTS Level 2	MM 17 1433	TE1

LIST OF EQUIPMENT

Extractive Sampling		Instrumental Analysers		Miscellaneous Items	
Equipment Type	Equipment I.D.	Equipment Type	Equipment I.D.	Equipment Type	Equipment I.D.
Control Box DGM (1)	CAT 7.67	Horiba PG-350E	-	Digital Manometer (1)	CAT 3.142
Control Box DGM (2)	-	Horiba PG-250	-	Digital Manometer (2)	CAT 3.144
Box Thermocouples (1)	CAT 3.164	Servomex 5200 MP	-	Digital Temperature Meter	-
Box Thermocouples (2)	-	Eco Physics CLD 822Mh	-	Stopwatch	CAT 14.84
Umbilical (1)	CAT 3.146	ABB AO2020-URAS26	-	Barometer	CAT 13.40
Umbilical (2)	-	Testo 350 XL	-	Stack Thermocouple (1)	CAT 4.1277
Oven Box (1)	-	Ankersmid APS 313	CAT 4.847	Stack Thermocouple (2)	CAT 4.1281
Oven Box (2)	-	Gasmet DX4000	-	Stack Thermocouple (3)	CAT 4.0123
Heated Probe (1)	CAT 5.126	Gasmet Sampling System	-	1m Heated Line (1)	-
Heated Probe (2)	CAT 5.127	Bernath 3006 FID	CAT 8.31	1m Heated Line (2)	-
Heated Probe (3)	CAT 5.128	M&C PSS	CAT 12.107	1m Heated Line (3)	-
S-Pitot (1)	CAT 21S.57	Mass Flow Controller (1)	CAT 6.61	5m Heated Line (1)	-
S-Pitot (2)	CAT 21P.110	Mass Flow Controller (2)	CAT 6.62	15m Heated Line (1)	-
L-Pitot	-	Mass View (1)	-	20m Heated Line (1)	CAT 20.116
Site Balance	CAT 17.33	Mass View (2)	-	20m Heated Line (2)	-
500g / 1Kg Check Weights	CAT 17.33 a & b	Hioki 5043 (V)	CAT 11.69	Dual Channel Heater Controller	-
Last Impinger Arm	-	Easylogger EN-EL-12 Bit	-	Single Channel Heater Controller	CAT 20.116
Callipers	CAT 23.40	Bioaerosols Temperature Logger	-	Laboratory Balance	CAT 1.18, 1.18a, 1.18b
Tubes Kit Thermocouple	-	Electronic Refrigerator	-	Tape Measure	CAT 16.45

METHODS & TECHNICAL PROCEDURES USED

Parameter	Standard	Technical Procedure
Total Particulate Matter	EN 13284-1	CAT-TP-01
Water Vapour	EN 14790	CAT-TP-05
Total VOCs (as Carbon)	EN 12619:2013	CAT-TP-20
Velocity & Vol. Flow Rate	EN 16911-1 (MID)	CAT-TP-41

PRELIMINARY STACK SURVEY: CALCULATIONS

General Stack Details

Stack Details (from Traverse)	Units	Value
Stack Diameter / Depth, D	m	0.45
Stack Width, W	m	-
Stack Area, A	m ²	0.16
Average Stack Gas Temperature, T _a	°C	20.0
Average Stack Gas Pressure	Pa	304.5
Average Stack Static Pressure, P _{static}	kPa	0.618
Average Barometric Pressure, P _b	kPa	99.1
Average Pitot Tube Calibration Coefficient, C _p	-	0.82

Stack Gas Composition & Molecular Weights

Component	Conc ppm	Conc Dry % v/v	Conc Wet % v/v	Volume Fraction r	Molar Mass M	Density kg/m ³ p	Conc kg/m ³ p _i
CO ₂ (Estimated)	-	0.06	0.06	0.0006	44.01	1.9635	0.00118
O ₂ (Estimated)	-	20.80	20.74	0.2080	32.00	1.4277	0.29696
N ₂	-	79.14	78.92	0.7914	28.01	1.2498	0.98913
Moisture (H ₂ O)	-	-	0.28	0.0028	18.02	0.8037	0.00228

Where: $p = M / 22.41$

$p_i = r \times p$

Calculation of Stack Gas Densities

Determinand	Units	Result
Dry Density (STP), P _{STD}	kg/m ³	1.287
Wet Density (STP), P _{STW}	kg/m ³	1.286
Dry Density (Actual), P _{Actual}	kg/m ³	1.181
Average Wet Density (Actual), P _{ActualW}	kg/m ³	1.179

Where: P_{STD} = sum of component concentrations, kg/m³ (not including water vapour)

P_{STW} = sum of all wet concentrations / 100 x density, kg/m³ (including water vapour)

$P_{Actual} = P_{STD} \times (T_{STP} / (P_{STP})) \times ((P_{static} + P_b) / T_a)$

$P_{ActualW}$ (at each sampling point) = P_{STW} x (T_s / P_s) x (P_a / T_a)

Calculation of Stack Gas Volumetric Flowrate, Q

Duct gas flow conditions	Units	Actual	REF ¹
Temperature	°C	20.0	0.0
Total Pressure	kPa	99.7	101.3
Moisture	%	0.28	0.28

Gas Volumetric Flowrate (from Traverse)	Units	Result
Gas Volumetric Flowrate (Actual)	m ³ /hr	10696
Gas Volumetric Flowrate (STP, Wet)	m ³ /hr	9811
Gas Volumetric Flowrate (STP, Dry)	m ³ /hr	9783
Gas Volumetric Flowrate REF ¹	m ³ /hr	9811

PRELIMINARY STACK SURVEY: VELOCITY TRAVERSE TO EN 16911-1 (MID)

(1 of 1)

Parameter	Units	Value
Date of Survey	-	13/02/2020
Time of Survey	-	12:02 - 12:12
Atmospheric Pressure	kPa	99.1
Average Stack Static Pressure	Pa	618
Result of Pitot Stagnation Test	-	Pass
Are Water Droplets Present?	-	No
Device Used	S-Type Pitot with KIMO MP 210 (10000Pa)	

Parameter	Units	Value
Initial Pitot Leak Check	-	Pass
Final Pitot Leak Check	-	Pass
Orientation of Duct	-	Vertical
Pitot Tube, C _p	-	0.82
Number of Lines Available	-	2
Number of Lines Used	-	1

Sampling Line A							Sampling Line B - Restricted Access				
Traverse Point	Depth m	ΔP Pa	Temp °C	Wet Density kg/m ³	Velocity m/s	Swirl °	ΔP	Temp °C	Wet Density kg/m ³	Velocity m/s	Swirl °
STATIC (Units: Pa)		618.0									
Mean		304.5	20.0	1.179	18.68						
1	0.03	283.0	20.0	1.179	18.02	0.0					
2	0.11	313.0	20.0	1.179	18.95	0.0					
3	0.34	328.0	20.0	1.179	19.39	2.0					
4	0.42	294.0	20.0	1.179	18.36	1.0					

PRELIMINARY STACK SURVEY: VELOCITY TRAVERSE TO EN 16911-1 (MID) - MEASUREMENT UNCERTAINTY

(1 of 1)

Performance characteristics (Uncertainty Components)	Uncertainty	Value	Units
Standard Uncertainty on the coefficient of the Pitot Tube	$u(k)$	0.005	-
Standard Uncertainty associated with the mean local dynamic pressures	$u(\Delta p_i)$	8.085	Pa
- Resolution	$u(res)$	0.08677	
- Calibration	$u(cal)$	9.654	
- Drift	$u(drift)$	33.333	
- Lack of Fit	$u(fit)$	21.291	
- Overall corrections to dynamic measurements	$u(C_f)$	64.365	
Standard uncertainty associated with the molar mass of the gas	$u(M)$	0.00003	-
- $\varphi_{O_2,w}$	-	20.741	
- $\varphi_{CO_2,w}$	-	0.060	
- Oxygen, dry	$u(\phi_{O_2,d})$	0.637	
- Carbon Dioxide, dry	$u(\phi_{CO_2,d})$	0.002	
- Water Vapour	$u(\phi_{H_2O})$	0.014	
- Oxygen, wet	$u(\phi_{O_2,w})$	0.635	
- Carbon Dioxide, wet	$u(\phi_{CO_2,w})$	0.002	
Standard uncertainty associated with the stack temperature	$u(T_c)$	1.495	K
Standard uncertainty associated with the absolute pressure in the duct	$u(p_c)$	175.878	Pa
- Atmospheric Pressure	$u(p_{atm})$	175.692	
- Static Pressure	$u(p_{stat})$	8.085	
Standard uncertainty associated with the density in the duct	$u(\rho)$	0.00637	-
Standard uncertainty associated with the local velocities	$u(v_i)$	0.330	Pa
Standard uncertainty associated with the mean velocity	$u(\bar{v})$	0.251	m/s
Standard uncertainty associated with the mean velocity (95% Confidence)	$U_c(v)$	0.491	m/s
Standard uncertainty associated with the mean velocity (95% Confidence), relative	$U_{c,rel}(v)$	2.63	%
Standard uncertainty associated with the volume flow rate (95% Confidence)	$U_c(qV,w)$	560.0	m ³ /hr
- $u^2(a)/a^2$	-	0.00053	
- $u^2(qV,w)/q^2V,w$	-	0.00071	
- $u^2(qV,w)$	-	81621	
- $u(qV,w)$	-	285.7	
Standard uncertainty associated with the volume flow rate (95% Confidence), relative	$U_{c,rel}(qV,w)$	5.24	%

TOTAL PARTICULATE MATTER: RESULTS SUMMARY

VIP Polymers Ltd, Huntingdon
Stack 44 - Carbon Black

Sample Runs

Parameter	Units	Run 1	Mean
Concentration	mg/m ³	1.01	1.01
Uncertainty	±mg/m ³	0.52	0.52
Mass Emission	g/hr	9.5	9.5
Uncertainty	±g/hr	4.9	4.9

Parameter	Units	Run 1	Mean
Water Vapour	% v/v	0.28	0.28
Uncertainty	±% v/v	0.03	0.03

Blank Runs

Parameter	Units	Blank 1	Maximum
Concentration	mg/m ³	0.25	0.25

General Sampling Information

Parameter	Value
Standard	EN 13284-1
Technical Procedure	CAT-TP-01
Probe Material	Titanium
Filter Housing Material	Titanium
Positioning of Filter	In Stack
Filter Size and Material	47mm Glass Fibre
Number of Sampling Lines Used	1/2
Number of Sampling Points Used	4/4
Sample Point I.D.'s	A1, A2, A3 & A4

FORMAT: Number Used / Number Required

FORMAT: Number Used / Number Required

Reference Conditions

Reference Conditions are: 273K, 101.3kPa, without correction for water vapour content.

TOTAL PARTICULATE MATTER: ISOKINETIC SAMPLING CALCULATIONS

Test	Units	Run 1	
Absolute pressure of stack gas, P_s			
Barometric pressure, P_b	mmHg	743.3	
Stack static pressure, P_{static}	mmH ₂ O	63.0	
$P_s = (P_b + (P_{static} / 13.6))$	mmHg	747.9	
Volume of water vapour collected, V_{wstd}			
Total mass collected in impingers (liquid trap)	g	0.2	
Total mass collected in impingers (silica trap)	g	2.5	
Total mass of liquid collected, V_{lc}	g	2.7	
$V_{wstd} = (0.001246)(V_{lc})$	m ³	0.0034	
Volume of gas metered dry, V_{mstd}			
Volume of gas sample through gas meter, V_m	m ³	1.2820	
Gas meter correction factor, Y_d	-	0.9900	
Average dry gas meter temperature, T_m	°C	16.6	
Average pressure drop across orifice, ΔH	mmH ₂ O	98.3	
$V_{mstd} = ((0.3592)(V_m)(P_b + (\Delta H/13.6))(Y_d)) / (T_m + 273)$	m ³	1.1814	
Moisture content, B_{wo} & R_{wv}			
$B_{wo} = V_{wstd} / (V_{mstd} + V_{wstd})$	m ³	0.0028	
B_{wo} as a percentage	% v/v	0.28	
Reported Water Vapour, checked with Tables in EN 14790, R_{wv}	% v/v	0.28	
Volume of gas metered wet, V_{mstw}			
$V_{mstw} = (V_{mstd})(100/(100 - R_{wv}))$	m ³	1.1848	
Volume of gas metered at Oxygen Reference Conditions, $V_{mstd@X\%O_2}$ & $V_{mstw@X\%O_2}$			
IED & Incinerates Hazardous Material? (Yes = no positive O ₂ correction)	-	No	
% wet oxygen measured in gas stream, ACT%O _{2w}	% v/v	N/A	
% dry oxygen measured in gas stream, ACT%O _{2d}	% v/v	N/A	
% oxygen reference condition, REF%O ₂	% v/v	N/A	
O ₂ Reference Factor wet ($O_{2REFw} = (21 - REF\%O_2) / (21 - ACT\%O_{2w})$)	-	N/A	
O ₂ Reference Factor dry ($O_{2REFd} = (21 - REF\%O_2) / (21 - ACT\%O_{2d})$)	-	N/A	
$V_{mstw@X\%oxygen} = (V_{mstw}) / (O_{2REFw})$	m ³	N/A	
$V_{mstd@X\%oxygen} = (V_{mstd}) / (O_{2REFd})$	m ³	N/A	
Molecular weight of dry gas stream, M_d			
CO ₂ (Estimated)	% v/v	0.06	
O ₂ (Estimated)	% v/v	20.80	
Total	% v/v	20.86	
N ₂	% v/v	79.14	
$M_d = 0.44(\%CO_2) + 0.32(\%O_2) + 0.28(\%N_2)$	g/gmol	28.84	
Molecular weight of stack gas (wet), M_s			
$M_s = M_d(1 - (R_{wv}/100)) + 18(R_{wv}/100)$	g/gmol	28.81	
Velocity of stack gas, V_s			
Pitot tube velocity constant, K_p	-	34.97	
Velocity pressure coefficient, C_p	-	0.84	
Average of velocity heads, ΔP_{avg}	mmH ₂ O	27.00	
Average square root of velocity heads, $\sqrt{\Delta P}$	√mmH ₂ O	5.20	
Average stack gas temperature, T_s	°C	20.1	
$V_s = ((K_p)(C_p)(\sqrt{\Delta P})(T_s + 273)) / (\sqrt{M_s}(P_s))$	m/s	17.84	
Total flow of stack gas: Actual (Q_a), Wet (Q_{stw}), Dry (Q_{std}), Wet@O_{2REF} (Q_{stwO_2}), Dry@O_{2REF} (Q_{stdO_2})			
Area of stack, A_s	m ²	0.16	
$Q_a = (60)(A_s)(V_s)$	m ³ /min	170.3	
Conversion factor (K/mm.Hg), C_f	-	0.3592	
$Q_{stw} = ((Q_a)(P_s)(C_f)) / ((T_s) + 273)$	m ³ /min	156.1	
$Q_{std} = ((Q_a)(P_s)(C_f)(1 - (R_{wv}/100))) / ((T_s) + 273)$	m ³ /min	155.6	
$Q_{stwO_2} = ((Q_a)(P_s)(C_f)) / ((T_s) + 273) / (O_{2REFw})$	m ³ /min	N/A	
$Q_{stdO_2} = ((Q_a)(P_s)(C_f)(1 - (R_{wv}/100))) / ((T_s) + 273) / (O_{2REFd})$	m ³ /min	N/A	
Percent isokinetic, %I			
Nozzle diameter, D_n	mm	6.01	
Nozzle area, A_n	mm ²	28.40	
Total sampling time, q	min	40	
$\%I = (4.6398E^9)(T_s+273)(V_{mstd}) / (P_s)(V_s)(A_n)(q)(1 - (R_{wv}/100))$	%	106.3	

TOTAL PARTICULATE MATTER: SAMPLING DETAILS

Sample Runs

Parameter	Units	Run 1
Sampling Times	-	12:24 - 13:04
Sampling Dates	-	13/02/2020
Sampling Device	-	ISO
Volume Sampled (REF)	m ³	1.1848
Filter I.D. Number	-	47-66525
Start Filter Mass	g	0.14831
End Filter Mass	g	0.14920
Total Mass on Filter	g	0.00089
Probe Rinse I.D. Number	-	PR-47-66525
Start Probe Rinse Mass	g	2.78000
End Probe Rinse Mass	g	2.78030
Total Mass in Probe Rinse	g	0.00031
Total Mass Collected	mg	1.20
Calculated Concentration	mg/m ³	1.01
Balance Uncertainty / LOD	mg/m ³	0.22

Where: ISO stands for Manual Isokinetic Sampling Train

Blank Runs

Parameter	Units	Blank 1
Blank Dates	-	13/02/2020
Average Volume Sampled (REF)	m ³	1.1848
Filter I.D. Number	-	47-66521
Start Filter Mass	g	0.14467
End Filter Mass	g	0.14483
Total Mass on Filter	g	0.00016
Probe Rinse I.D. Number	-	PR-47-66521
Start Probe Rinse Mass	g	2.83927
End Probe Rinse Mass	g	2.83941
Total Mass in Probe Rinse	g	0.00014
Total Mass Collected	mg	0.30
Calculated Concentration	mg/m ³	0.25
Balance Uncertainty / LOD	mg/m ³	0.22

TOTAL PARTICULATE MATTER: QUALITY ASSURANCE

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Sample Runs

Leak Test Results	Units	Run 1	
Mean Sampling Rate	l/min	31.7	
Pre-Sampling Leak Rate	l/min	0.05	
Post-Sampling Leak Rate	l/min		
Allowable Leak Rate	l/min	0.60	
Leak Test Acceptable	-	Yes	
Water Droplets	Units	Run 1	
Are Water Droplets Present	-	No	
MU (Concurrent Water Vapour)	Units	Run 1	
Measurement Uncertainty (MU)	%	10.1	
Allowable MU	%	20.0	
MU Acceptable	%	Yes	
Silica Gel (Concurrent Water Vapour)	Units	Run 1	
Less than 50% Faded	%	Yes	
Isokinetic Criterion Compliance	Units	Run 1	
Isokinetic Variation	%	106.3	
Allowable Isokinetic Range	%	95 - 115	
Isokineticity Acceptable	-	Yes	
Weighing Uncertainty Criteria	Units	Run 1	
Overall Weighing Uncertainty	± mg	0.49	
Overall Weighing Uncertainty	± mg/m ³	0.41	
ELV [Daily ELV for IED]	mg/m ³	10.00	
Allowable Weighing Uncertainty	mg/m ³	0.50	
Weighing Uncertainty Acceptable	-	Yes	
Filter Temperatures	Units	Run 1	
Pre-Conditioning Temperature	°C	180	
Post-Conditioning Temperature	°C	160	
Maximum Filter Temperature	°C	21	
Test Conditions	Units	Run 1	
Ambient Temperature Recorded?	-	Yes	

TOTAL PARTICULATE MATTER: QUALITY ASSURANCE

(PAGE 2 OF 2)

Blank Runs

Leak Test Results	Units	Blank 1	
Expected Sampling Rate	l/min	30.0	
Pre-Sampling Leak Rate	l/min	0.05	
Post-Sampling Leak Rate	l/min		
Allowable Leak Rate	l/min	0.60	
Leak Test Acceptable	-	Yes	

Validity of Blank vs ELV	Units	Blank 1	
Allowable Blank	mg/m ³	1.0	
Blank Acceptable	-	Yes	

Acetone / Water Rinse Blank	Units	Blank
Acetone / Water Rinse Value	mg/l	2.7
Allowable Blank	mg/l	10
Blank Acceptable	-	Yes

Method Deviations

Nature of Deviation	Run Number
(x = deviation applies to the associated run, wx = deviation also applies to the concurrent water vapour run)	1
One out of two sampling lines was used due to sampling location restrictions, however the number of sample points used on the available line were increased to the minimum required by the Standard	wx

TOTAL PARTICULATE MATTER: MEASUREMENT UNCERTAINTY CALCULATIONS

Measured Quantities	Value		Standard uncertainty		
	Symbol	Run 1	Symbol	Units	Run 1
Sampled Volume (Actual)	V _m	1.2820	uV _m	m ³	0.0256
Sampled Gas Temperature	T _m	289.6	uT _m	K	2.0
Sampled Gas Pressure	p _m	99.7	up _m	kPa	0.5
Sampled Gas Humidity	H _m	0.0	uH _m	% v/v	1.0
Leak	L	0.16	uL	%	-
Mass of Particulate	m	1.20	um	mg	0.26
Uncollected Mass	UCM	0.30	uUCM	mg	-

Measured Quantities	Uncertainty as a Percentage		Requirement of Standard
	Units	Run 1	
Sampled Volume (Actual)	%	2.00	≤2%
Sampled Gas Temperature	%	0.69	≤1%
Sampled Gas Pressure	%	0.50	≤1%
Sampled Gas Humidity	%	1.00	≤1%
Leak	%	0.16	≤2%
Mass of Particulate	%	2.19	<5% of ELV
Uncollected Mass	%	-	-

Measured Quantities	Uncertainty in Measurement Units			Sensitivity Coefficient
	Symbol	Units	Run 1	
Sampled Volume (STP)	V _m	m ³	1.1814	0.85
Leak	L	mg/m ³	0.001	1.00
Mass of Particulate	L _r	mg	1.197	0.84
Uncollected Mass	UCM	mg	0.17	0.84

Measured Quantities	Uncertainty in Result	
	Units	Run 1
Sampled Volume (STP)	mg/m ³	0.026
Leak	mg/m ³	0.0009
Mass of Particulate	mg/m ³	0.2195
Uncollected Mass	mg/m ³	0.1462

Measured Quantities	Oxygen Correction Part of MU Budget	
	Units	Run 1
O ₂ Correction Factor	-	N/A
Stack Gas O ₂ Content	% v/v	N/A
MU for O ₂ Correction	-	N/A
Overall MU For O ₂ Measurement	%	N/A

Parameter	Units	Run 1
Combined uncertainty	mg/m ³	0.26
Expanded uncertainty (95% confidence), without Oxygen Correction	mg/m ³	0.52
Expanded uncertainty (95% confidence), with Oxygen Correction	mg/m ³	N/A
Expanded uncertainty (95% confidence), estimated with Method Deviations	mg/m ³	0.52
Reported Uncertainty	mg/m ³	0.52
Expanded uncertainty (95% confidence), without Oxygen Correction	%	51.4
Expanded uncertainty (95% confidence), with Oxygen Correction	%	N/A
Expanded uncertainty (95% confidence), estimated with Method Deviations	%	51.4
Reported Uncertainty	%	51.4

TOTAL VOCs (as CARBON): RESULTS SUMMARY

VIP Polymers Ltd, Huntingdon
Stack 44 - Carbon Black

Sample Runs

Parameter	Units	Run 1	Mean
Concentration	mg/m ³	19.9	19.9
Uncertainty	±mg/m ³	0.62	0.62
Mass Emission	g/hr	195	195
Uncertainty	±g/hr	11.9	11.9

General Sampling Information

Parameter	Value
Standard	EN 12619:2013
Technical Procedure	CAT-TP-20
Probe Material	Stainless Steel
Filtration Type / Size	0.1µm Glass Fibre
Heated Head Filter Used	Yes
Heated Line Temperature	180°C
Span Gas Type	Propane In Synthetic Air (5 Grade)
Span Gas Reference Number	CYL 1.0335a
Span Gas Expiry Date	21/08/2023
Span Gas Start Pressure (bar)	135
Gas Cylinder Concentration (ppm)	79.9
Span Gas Set Point (ppm)	79.90
Span Gas Uncertainty (%)	N/A
Zero Gas Type	Synthetic Air (5 Grade)
Number of Sampling Lines Used	1/1
Number of Sampling Points Used	1/1
Sample Point I.D.'s	A5

FORMAT: Number Used / Number Required

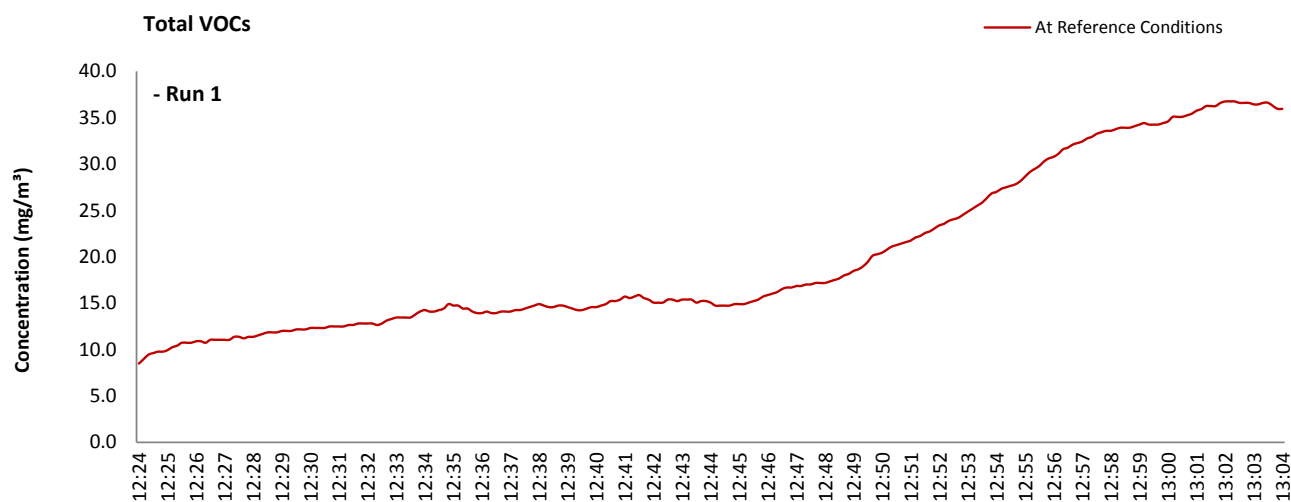
FORMAT: Number Used / Number Required

Reference Conditions

Reference Conditions are: 273K, 101.3kPa, without correction for water vapour content.

TOTAL VOCs (as CARBON): DATA TREND

Graphical Trend of Data



TOTAL VOCs (as CARBON): SAMPLING DETAILS & QUALITY ASSURANCE

Sampling Details

Parameter	Units	Run 1
Sampling Times	-	12:24 - 13:04
Sampling Dates	-	13 02 20
Instrument Range	ppm	100
Span Gas Value	ppm	79.9

Quality Assurance

	Zero Drift	Units	Run 1
CAL 1	Zero Down Sampling Line (Pre)	ppm	0.00
	Zero Down Sampling Line (Post)	ppm	0.30
	Zero Drift	ppm	0.30
	Allowable Zero Drift	± ppm	4.00
	Zero Drift Acceptable	-	Yes

	Span Drift	Units	Run 1
CAL 1	Span Down Sampling Line (Pre)	ppm	80.00
	Span Down Sampling Line (Post)	ppm	77.90
	Span Drift	ppm	-2.10
	Allowable Span Drift	± ppm	4.00
	Span Drift Acceptable	-	Yes

Test Conditions	Units	Run 1
Run Ambient Temperature Range	°C	5 - 12

Method Deviations

Nature of Deviation	Run Number
(x = deviation applies to the associated run)	1
There are no deviations associated with the sampling employed.	x

TOTAL VOCs (as CARBON): MEASUREMENT UNCERTAINTY CALCULATIONS

Performance characteristics	RUN 1	Units
Limit value	-	mg/m ³ (REF)
TGN M2 Allowable MU	15.0	%
Measured concentration	19.94	mg/m ³ (STP, dry)
Range Used	100.0	ppm
Range Used [A]	160.6	mg/m ³
Cal gas conc.	79.9	ppm
Conversion	1.61	ppm to mg/m ³
MCERTS Range [B]	15.0	mg/m ³
Lower of [A] or [B]	15.0	mg/m ³
Cal gas conc.	128.3	mg/m ³

Performance characteristics	RUN 1	Units
Response time	45	seconds
Number of readings in measurement	40	-
Repeatability at zero	2.00	% full scale
Repeatability at span level	0.00	% full scale
Deviation from linearity	0.11	% of value
Zero drift	0.38	% full scale
Span drift	0.00	% full scale
Volume or pressure flow dependence	1.60	% of full scale
Atmospheric pressure dependence	0.30	% of value/kPa
Ambient temperature dependence	1.40	% full scale/10K
Combined interference	0.45	% range
Dependence on voltage	0.50	% full scale/10V
Losses in the line (leak)	0.00	% of value
Uncertainty of calibration gas	2.00	% of value

Performance characteristic	RUN 1	Units
Standard deviation of repeatability at zero	use rep at span	mg/m ³
Standard deviation of repeatability at span level	0.00	mg/m ³
Lack of fit	0.01	mg/m ³
Drift	0.00	mg/m ³
Volume or pressure flow dependence	0.00	mg/m ³
Atmospheric pressure dependence	0.01	mg/m ³
Ambient temperature dependence	0.20	mg/m ³
Combined interference (from MCERTS Certificate)	0.04	mg/m ³
Dependence on voltage	0.06	mg/m ³
Losses in the line (leak)	0.00	mg/m ³
Uncertainty of calibration gas	0.23	mg/m ³

Measurement uncertainty	Result	RUN 1	Units
Combined uncertainty		19.94	mg/m ³
Expanded uncertainty	k = 1.96	0.32	mg/m ³
Expanded uncertainty		0.62	mg/m ³
Uncertainty corrected to std conds. (O ₂)		0.62	mg/m ³ (REF)

	RUN 1	Units
Expanded uncertainty (no O ₂) - at 95% Confidence	3.12	% of Value
Expanded uncertainty (no O ₂) - at 95% Confidence	N/A	% at ELV
Overall Allowable uncertainty (no O ₂) - at 95% Confidence	N/A	% at ELV
Result of Compliance with Uncertainty Requirement in M2	N/A	-

	RUN 1	Units
Expanded uncertainty (with O ₂) - at 95% Confidence	N/A	% of Value
Expanded uncertainty (with O ₂) - at 95% Confidence	N/A	% at ELV
Overall Allowable uncertainty (with O ₂) - at 95% Confidence	N/A	% at ELV
Result of Compliance with Uncertainty Requirement in M2	N/A	-

Requirement for SRM is that Uncertainty should be <15% of the value at the ELV, on a dry gas basis, or if O₂ correction is applied less than 15% + the uncertainty associated with the O₂ correction (using sqrt of sum squares to add uncertainty components). Ref EA TGN M2.