

Spray Gun Cleaning Procedure

The 'purging' of sprayguns with cleaning solvent must be carried out in the Spraybooth in order to control fugitive VOC (Volatile Organic Compounds) emissions.

Do not purge a spray-gun by air line in the mixing room – **ONLY** in the Spraybooth, when purging a spray-gun in the spraybooth prior to cleaning, ensure that the spraybooth extraction system is switched to 'spray cycle'.

Alternatively, the Gun Wash Machine can also be used if the unit has a cowling facility to extract spray solvent at the spraygun nozzle.

When cleaning a spray-gun with solvent, only use the solvent dispenser in the gun cleaning machine, manual pouring from the gunwash thinners tin is not allowed.

As required by the Health & Safety at Work Act 1974, the Pollution Prevention and Control Act, 1999 and the Environmental Permitting (England and Wales) Regulations 2010