

Report for Periodic Monitoring of Emissions to Atmosphere

Part 1: **Executive Summary**

Permit Number: **22/93**

Operator: **Glynwed Pipe Systems Limited**

Installation: **Huntingdon, Cambridgeshire**

Emission Point: **Fluidised Bed Exhaust**

Monitoring Date: **1st July 2008**



1709



1709

Contract Reference: FTBS 7167

Operator: Glynwed Pipe Systems Limited

Address: St Peters Road
Huntingdon
Cambridgeshire
PE29 7DA

Monitoring Organisation: RPS Health, Safety & Environment

Address: Steadings Barn, Pury Hill Business Park, nr Alderton,
Towcester, Northamptonshire, NN12 7LS

Report Date: 8th August 2008

Report Approved By: Matthew Sumner

Position: Consultant

MCERTS Registration No.: MM 05 622

Signature:

A handwritten signature in black ink, appearing to read 'M. Sumner', enclosed within a rectangular box.

RPS Health, Safety and Environment has produced this report within the term of the contract with the client and taking account of the resources devoted to it by agreement with the client.

We disclaim any responsibility to the client and others in respect of any matters outside the scope of the above. This report is confidential to the client and we accept no responsibility of whatsoever nature to third parties to whom this report, or any part thereof, is made known. Any such party relies on the report at their own risk.

CONTENTS

Part 1: Executive Summary

Monitoring Objectives	3
Monitoring Results	4
Operating Information	5
Monitoring Deviations.....	6

Monitoring Objectives

At the request of Mr E. Cross of Glynwed Pipe Systems Limited, RPS Health, Safety and Environment conducted air emission monitoring at the Huntingdon site, Cambridgeshire in July 2008.

The monitoring programme at this installation was carried out to provide data on emissions to atmosphere for comparison with the limits specified in the air emission criteria for this site.

The parameters requested for monitoring at each emission point and the actual monitoring conducted are detailed below.

Table 1

Parameters Requested to be Monitored	Emission Point
	Fluidised Bed Exhaust
Total Particulate Matter	✓
Total Organic Compounds (as total organic carbon)	✓
Specific Requirements	Normal Operating Conditions – mixed load in furnace during the monitoring period.

Notes:

- ✓ Represents the actual parameters monitored
- ✗ Represent parameters requested but not actually monitored

Monitoring Results

Table 2 – Monitoring Results from the Glynwed Pipe Systems Limited, Huntingdon, Cambridgeshire in July 2008

Substance Monitored	Emission Limit Value	Periodic Monitoring Result	Units	Uncertainty (mg/m ³) #	Reference Conditions 273K, 101.3kPa...	Sampling Date	Sampling Times	Monitoring Reference Method	Accreditation Status	Operating Status
Total Particulate Matter *	20	8.1	mg/m ³	± 0.88	wet gas without correction for oxygen	1-July-08	12:43 – 13:43	BS EN 13284-1: 2002	MCERTS	See Table 3
Total Organic Compounds (as total organic carbon) Δ	20	1.0	mg/m ³	± 2.5	wet gas without correction for oxygen	1-July-08	12:30 – 13:47	BS EN 13526:2002	MCERTS	See Table 3

Notes:

The uncertainty associated with the quoted result is at the 95% confidence interval.

* To be monitored and reported annually.

Δ To be monitored and reported every 6 months.

Operating Information

Table 3 – Operating Information During Monitoring of the Fluidised Bed Exhaust at Glynwed Pipe Systems Limited, Huntingdon, Cambridgeshire in January 2008

Parameter	Result
Sample Date	1-July-08
Process Type	Batch – in which contaminated machine tools are placed in a fluidized bed furnace for thermal cleaning.
Process Duration	Up to 4 hours
If 'Batch', was monitoring carried out over the whole batch?	No
If 'No', give details	Monitoring carried out during first quarter of the process
Abatement/Operational?	Secondary chamber and high efficiency cyclones / Yes
Fuel Type	Natural Gas
Feedstock	Tools contaminated with residual plastics
Load	Various machine tools
Throughput	Approximately 10 pieces of equipment in the monitored batch
Continuous Rating	N/A

Monitoring Deviations

Table 4 – Monitoring Deviations During Monitoring of the Fluidised Bed Exhaust at Glynwed Pipe Systems Limited, Huntingdon, Cambridgeshire in January 2008

Substance Deviations	Monitoring Deviations	Other Relevant Issues
None	None	None

Report for Periodic Monitoring of Emissions to Atmosphere

Part 2: **Supporting Information**

Permit Number: **22/93**

Operator: **Glynwed Pipe Systems Limited**

Installation: **Huntingdon, Cambridgeshire**

Emission Point: **Fluidised Bed Exhaust**

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Northamptonshire, NN12 7LS

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CONTENTS

Part 2: Supporting Information

APPENDIX 1: General Information	3
Monitoring Organisation Staff Details	4
Monitoring Organisation Method Details.....	5
APPENDIX 2: Emission Point Fluidised Bed Exhaust	6
Stack Gas Measurements	7
Instrumental Gas Analyser - Site Calibration Measurements	12
Certificate(s) of Analyses	13

APPENDIX 1: General Information

Monitoring Organisation Staff Details

Table 5

Site Team	Position	MCERTS Level	Technical Endorsements	MCERTS Registration Number
Martin Johnson	Consultant	2	1, 2, 3 & 4	MM 03 168
Bradley Atkins	Technician	2	2	MM 06 780

Report Author	Position	MCERTS Level	Technical Endorsements	MCERTS Registration Number
Bradley Atkins	Consultant	2	2	MM 06 780

Report Reviewer	Position	MCERTS Level	Technical Endorsements	MCERTS Registration Number
Matthew Sumner	Senior Consultant	2	1, 2, 3 & 4	MM 05 622

Monitoring Organisation Method Details

Table 6

Emission Parameter	Standard Method	Monitoring Procedure No.	Monitoring Accreditation Status	Analysis Technique	Analysis Procedure No.	Analytical Laboratory	Analysis Accreditation Status
Practical Considerations Prior to Monitoring	N/A	RPSCE/1/1	MCERTS	N/A	N/A	N/A	N/A
Gas Flows	BS EN 13284-1:2001	RPSCE/1/2	MCERTS	N/A	N/A	N/A	N/A
Gas Temperatures	BS EN 13284-1:2001	RPSCE/1/2	MCERTS	N/A	N/A	N/A	N/A
TOCs (as total organic carbon)	BS EN 13526:2002	RPSCE/1/4c	MCERTS	FID	N/A	N/A	N/A
Total Particulate Matter	BS EN 13284-1:2001	RPSCE/1/7c	MCERTS	Gravimetric	D9	RPS Laboratories, Manchester	UKAS

APPENDIX 2: Emission Point Fluidised Bed Exhaust

Stack Gas Measurements

Table 7 - Temperature and Velocity Profile

Results of Gas Flows and Gas Temperatures Measured from the Fluidised Bed Exhaust at Glynwed Pipe systems, Huntingdon, Cambridgeshire on the 1st July 2008

Traverse Point (m)	Sample Line A				Sample Line B			
	T (°C)	ΔP (mm H ₂ O)	Neg. Flow?	Spin <15°	T (°C)	ΔP (mm H ₂ O)	Neg. Flow?	Spin <15°
0.14	76	19.0	No	Yes	82	19.0	No	Yes
0.41	88	17.2	No	Yes	87	21.0	No	Yes

Barometric pressure (kPa)	101.1
Static Pressure (mm H₂O)	+ve 16.8
Stack Dimension Ø (m)	0.6 x 0.6

Table 8 - Gas Measurements (continued)

Results of Total Particulate Matter and General Emission Parameters Measured from the Fluidised Bed Exhaust at Glynwed Pipe systems, Huntingdon, Cambridgeshire on the 1st July 2008

Emission Parameter	Units	Mean Result
Sample Date	-	1-July-08
Sample Period	-	12:43 – 13:43
Barometric Pressure	kPa	101.1
Internal Area Of Duct	m ²	0.36
Isokinetic Ratio	%	97
Stack Moisture Content	%	0.9
Stack Temperature	°C	113
Gas Velocity (as measured at sampling plane)	m/sec	17
Volumetric Flowrate (as measured)	m ³ /sec	6.0
Volumetric Flowrate (at reference conditions)	m ³ /sec*	4.2
Total Particulate Matter Mass Emission	kg/hr	0.12
Total Particulate Matter Concentration	mg/m ³ *	8.1

Notes:

* Reference conditions expressed as 273 K, 101.3 kPa, wet gas, without correction for oxygen

Table 9 - Gas Measurements (continued)

**Results of Total Organic Compounds (as total organic carbon excluding particulate matter)
Concentration Measured from the Fluidised Bed Exhaust at Glynwed Pipe systems,
Huntingdon, Cambridgeshire on the 1st July 2008**

Sample Date	Sample Period	Units		TOCs (as total organic carbon)
1-July-2008	12:30 – 13:47	mg/m ³	Maximum	13
			Mean	1.0

Notes:

* Reference conditions expressed as 273 K, 101.3 kPa, wet gas, without correction for oxygen

Reportable Blank Results

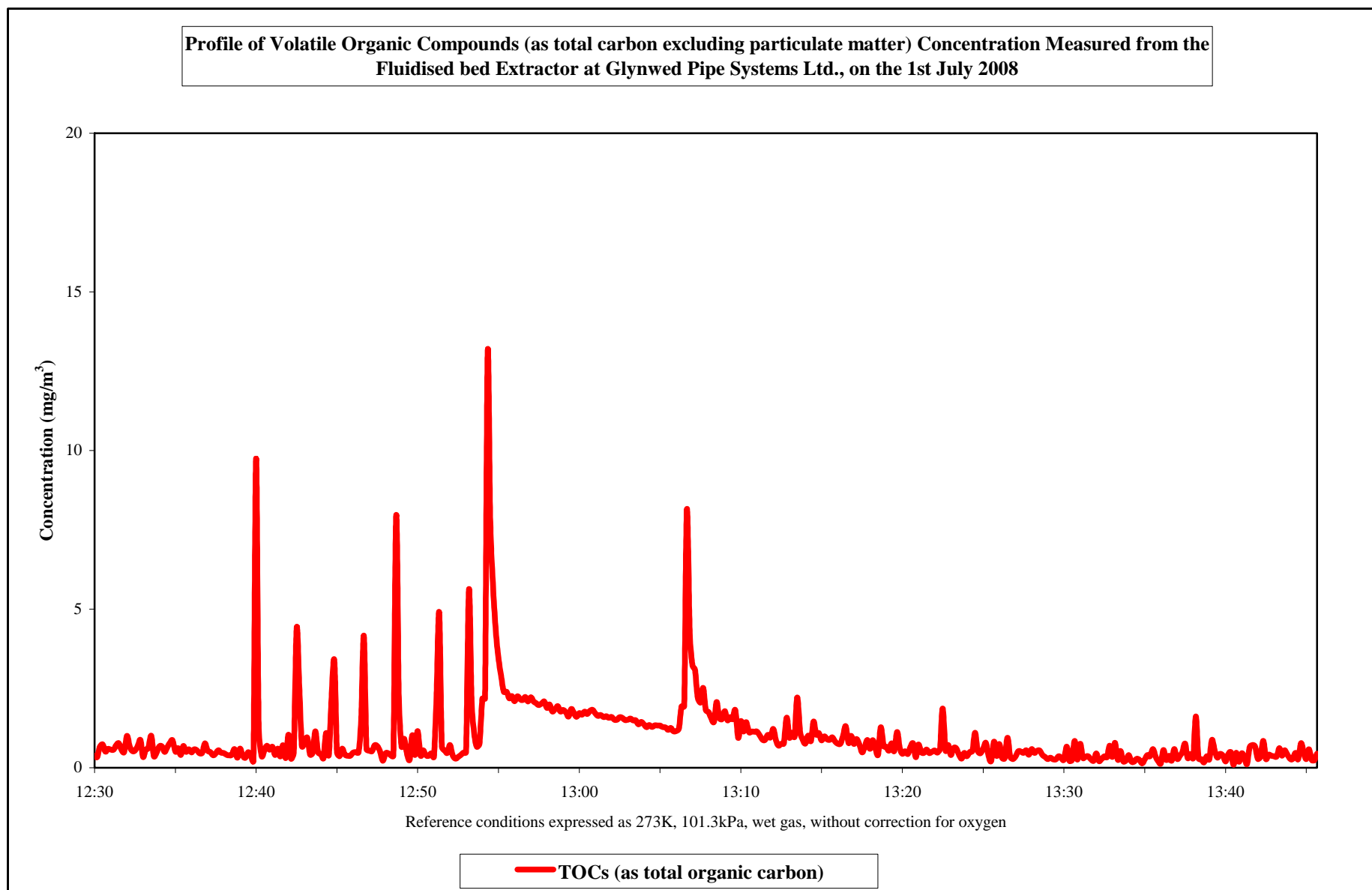
Table 10

Results of the Reportable Blank Concentrations for Total Particulate Matter taken for the Fluidised Bed Exhaust at Glynwed Pipe systems, Huntingdon, Cambridgeshire in July 2008

Emission reference	Sample Date	Units*	Mean Concentration
Fluidised Bed Exhaust	1-July-08	mg/m ³	< 0.62

Notes:

* Reference conditions expressed as 273 K, 101.3 kPa, wet gas, without correction for oxygen..



Instrumental Gas Analyser - Site Calibration Measurements

Table 11

Equipment Name	Equipment ID Number	Span Gas Type	Span Gas Concentration	Pre Sampling Zero Result	Post Sampling Zero Result	Pre Sampling Span Result	Post Sampling Span Result
Sick Maihak 3006 FID	01506	C ₃ H ₈	80.3 ppm	0.0 ppm	-2.9 ppm	79.1 ppm	78.8 ppm

Certificate(s) of Analyses



Date 16/07/2008

Test Certificate

Client	RPS Towcester Stoodings Barn Pury Hill Business Park Nr Alderton Towcester NN12 7LS	Order No.	FTBS 7176
		Certificate No.	WK08-4719
		Issue No.	1

Contact	Bradley Atkins	Date Received	03/07/2008
Description	2 filters & 2 solutions for TPM	Technique	Gravimetric

Sample No.	506253	T113081	Method
Total particulate matter	0.5 mg		D9(U)
Sample No.	506254	037808	Method
Total particulate matter	4.63 mg		D9(U)
Sample No.	506255	T113082	Method
Total particulate matter	0.7 mg		D9(U)
Sample No.	506256	037811	Method
Total particulate matter	<0.04 mg		D9(U)

Page 1 of 2

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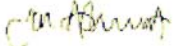


Test Certificate

Date 16/07/2008

Client	RPS Towcester	Certificate No.	WK08-4719
		Issue No.	1

Tested By Simone Rutter Date 16/07/2008

Approved By  Date 16/07/2008
Jon Ashcroft
Laboratory Manager

For and on authority of RPS Laboratories Ltd

Standard terms and conditions are applicable, a copy is available on request.

Method Symbol (U) Analysis is UKAS Accredited
(N) Analysis is not UKAS Accredited
(S) Analysis is Subcontracted

Concentration values (mg/l and ppm) are provided to assist with interpretation only they are not covered by the scope of UKAS accreditation

Analysis carried out on samples 'as received'

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Page 2 of 2

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