Vent Measurements: 7th October 2010

Mass Emission is calculated from Ideal Gas Law

mass emission mg/min = ppm x flow rate x molecular weight x P /RT n=PV/RT

| V = measured flow rate (m3/min) | |
|---|----------|
| P = 101325 Pa (760 mm Mercury) | 101325 |
| T = 293 K | 293 |
| R = molar gas constant 8.314 (m3Pa/mol K) | 8.314 |
| Molecular weight for solvent = 90 | 90 |
| RxT | 2436.002 |
| P/RxT | 41.595 |

| | | Solvent Tank to Mixer | Mixer to Buk Tank | Homogenisation Tank to Tank |
|------------------------|--------|--------------------------|-------------------|--------------------------------|
| | | ST2 to MM | SS to BT6 | BT3 to BT2 |
| Mean ppm | ppm | 1.30 | 4.57 | 0.00 |
| Flow Volume | m3/min | 1.89 | 1.89 | 1.89 |
| Emission rate | gm/min | 0.00917 | 0.03228 | 0.00000 |
| Emission Rate MR | kg/min | 0.00001 | 0.00003 | 0.00000 |
| Prebalanced Rate (PBR) | kg/min | 0.18000 | 0.18000 | 0.04400 |
| MR/PBR | | 0.00005 | 0.00018 | 0.00000 |
| Efficiency 1-MR/PBR | | 0.99995 | 0.99982 | 1.00000 |
| EFFICIENCY PERCENT | % | 99.995 | 99.982 | 100.000 |