POLLUTION PREVENTION AND CONTROL ACT 1999

Environmental Permitting (England and Wales) Regulations 2010, Regulations [20] [and 18]

EP Permit ref: B02/01

Variation ref: PPC 02/13

Variation Notice

From: Huntingdonshire District

Council ("the Council")

To: (1)

Kingspan Timber Solutions Limited Eltisley Road Great Gransden Sandy **SG19 3AR**

The Council, in the exercise of the powers conferred upon it by regulation 20 of the Environmental Permitting (England and Wales) Regulations 2010 (2) ('the 2010 Regulations') hereby gives you notice as follows-

The Council has decided to vary the conditions of permit reference B02/01 granted under [regulation 10(2) of the Pollution Prevention and Control (England and Wales) Regulations 2000] [regulation 13(1) of the 2010 Regulations] in respect of the operation of the installation/mobile plant at:

Kingspan Timber Solutions Limited Eltisley Road Great Gransden Sandy **SG19 3AR**

The variation of the conditions of the permit and the date(s) on which they are to take effect are specified in [Schedule 1] to this notice. [A consolidated permit as varied by this notice [and by variation notices ref is set out in Schedule 21.1

the sum of £ You are hereby required to pay by no later than - the fee prescribed in respect of a variation notice in the relevant charging scheme made underregulation 65 of the 2010 Regulations [and] [or] section 41 of the Environment Act 1995 for LA IPPC only where there are separate charges in relation to water discharges (3).

Signed on behalf of Huntingdonshire District

Council

Dated 10 April 2013

Designation Head of Environmental and Community Health Services

An authorised officer of the Council

(1) The operator at the address shown on permit / application.

(2) SI 2010/675

(3) 1995 c.25.

Delete words in square brackets which do not apply.

EP Permit ref: B02/01

Variation ref:

PPC 02/13

Schedule 1

Variation to the conditions of the permit	Date(s) on which the variation is to take place		
Vary operator name.	09 April 2013		
Update plant list and plan	09 April 2013		
	**		

Signed on behalf of Huntingdonshire District

Dated 10 April 2013

Signed

Council

Designation Head of Environmental and Community Health Services

An authorised officer of the Council

EP Permit ref: B02/01

Variation ref: PPC 02/13

Schedule 2

Permit reference B02/01

as varied by this notice and

variation notices

[and

}

(Insert amended or full consolidated permit).



PERMIT

Pollution Prevention and Control Act 1999 Environmental Permitting (England and Wales) Regulations 2010 as amended

Permit Reference: B02/01

PPC05/06 & PPC23/09 As varied by:

Huntingdonshire District Council (the regulator) hereby permits Kingspan Timber Solutions Limited Eltisley Road Great Gransden Sandy SG19 3AR to operate a timber process as defined in Part 2 of Schedule 1 to the EP Regulations Section 6.6 Part B(a)(ii), and as described below in accordance with the following conditions which shall apply forthwith.

Address of permitted activity: Kingspan Timber Solutions Limited

> Eltisley Road Great Gransden

Sandv **SG19 3AR**

Location plan can be seen on B02/01 (a) Location plan

Description of Activity

The installation consists of the manufacture of timber housing components by the sawing, shaping, drilling, and sanding of timber and timber based products. The location of the installation can be seen at B02/01(a) Location Plan. The timber is delivered to the site, loaded into the relevant workshop, cut as appropriate; the final stage of the process is the timber treatment which the timber is treated with a water-based preservative to prevent rot and/or insect attack. The process involves the use of a vacuum/low pressure impregnation plant to treat the timber. The timber is then stacked and stored ready to be taken off site.

The machines listed in B02/01(b) Dust extraction equipment are connected to dust extraction systems consisting of both cyclones and filter extraction and their position on site can be seen in B02/01(c) Dust extraction equipment locations. The dust from the main extraction is stored in the main sealed dust container until collection, while dust from the bag filters is stored in dust bags, which when full, are disposed of in a waste container held on site until collection.

Conditions

Conditions						
	Pollutant	Source	Emission limit	Type of Monitoring	Monitoring frequency	
1	Particulate matter	Whole site	No visible emissions	Visual observations	At least Daily	
2	Particulate matter	Arrestment plant	No visible emissions	Visual observations	At least Daily	
3	Particulate matter	Cyclones	No visible emissions	Indicative monitoring with visual and audible alarms	Continuous	

- 4. The operator shall keep records of inspections, tests and monitoring, including all non-continuous monitoring, inspections and visual assessments. The records shall:
 - (a) Kept on site.
 - (b) Kept by the operator for at least two years.
 - (c) Made available for the regulator to examine.
- 5. Adverse results from any monitoring activity shall be investigated by the operator as soon as the monitoring data has been obtained/ received. The operator shall:
 - (a) Identify the cause and take corrective action.
 - (b) Record as much detail as possible regarding the cause and extent of the problem, and the action taken by the operator to rectify the situation.
 - (c) Re-test to demonstrate compliance as soon as possible.
 - (d) Notify the regulator.
- 6. In the case of abnormal emissions, malfunction or breakdown leading to abnormal emissions the operator shall:
 - (a) Investigate and undertake remedial action immediately.
 - (b) Adjust the process or activity to minimise those emissions.
 - (c) Promptly record the events and actions taken.
- 7. The regulator shall be informed without delay:
 - (a) If there is an emission that is likely to have an effect on the local community.
 - (b) In the event of the failure of key arrestment plant, for example bag filters or cyclones.
- 8. Where in the opinion of the regulator, there is evidence of airborne dust/ particulate matter from the process off the site, the operator shall make their own inspection and assessment, and where necessary undertake ambient monitoring with the aim of identifying those process operations giving rise to the dust/ particulate matter.
- 9. The operator shall develop a list of key equipment, including abatement equipment, and shall have written procedures for its use, maintenance and actions in event of failures, in order to minimise any adverse effects.
- 10. A record of such maintenance shall be made available for inspection.
- 11. Within the workshops, the containment of dust at source shall be achieved by an effective system of local exhaust ventilation, which shall discharge to suitable dust arrestment plant.
- 12. Continuous monitoring instruments shall be fitted with audible and visual alarms, situated appropriately to warn the operator of arrestment plant failure or malfunction.
- 13. The activation of alarms shall be automatically recorded.
- 14. All continuous monitoring equipment shall be designed for less than 5% downtime over any 3 month period.

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- 15. Filter media shall be replaced as follows.
 - (a) As necessary to ensure no visible emission from the process.
 - (b) In accordance with the approved filter maintenance programme or if data logging equipment is being used when the results show an unacceptable deterioration in filter media efficiency.
- 16. Transportation and handling of wood dust and wood particles shall be carried out using pneumatic or enclosed handling systems.
- 17. Wood dust shall be stored in silos or other enclosed containers.
- 18. Waste shall be removed from site in totally enclosed containers to minimise the escape to air of particulate matter.
- 19. All spillages shall be cleared up as soon as possible by vacuum cleaning, wet methods, or other appropriate techniques to avoid airborne dust emissions.
- 20. Spares and consumables in particular, those subject to continual wear shall be held on site, or shall be available at short notice from guaranteed local suppliers, so that plant breakdowns can be rectified rapidly.
- 21. Training of all staff with responsibility for operating the process shall include:
 - (a) Awareness of their responsibilities under the permit; in particular; notification to the regulator in accordance with conditions 5 and 7
 - (b) Minimising emissions on start up and shut down.
 - (c) Action to minimise emissions during abnormal conditions.
- 22. The operator shall maintain a statement of training requirements for each operational post and keep a record of the training received by each person whose actions may have an impact on the environment. These documents shall be made available to the regulator upon request.
- 23. The best available techniques shall be used to prevent or, where that is not practicable, reduce emissions from the installation in relation to any aspect of the operation of the installation which is not regulated by any other condition of this permit.
- 24. If the operator proposes to make a change in operation of the installation, they must, at least 14 days before making the change, notify the regulator in writing. The notification must contain a description of the proposed change in operation. It is not necessary to make such a notification if an application to vary this permit has been made and the application contains a description of the proposed change. In this condition 'change in operation' means a change in the nature or functioning, or an extension, of the installation, which may have consequences for the environment.

Signed: Date: Date: Head of Environmental and Community Health Services

10 April 2013

GENERAL NOTES

1 Variation

The regulator will ensure that the permit remains up to date in line with the requirements set out in Regulation 20(1) This may involve issuing a Variation Notice following amendment to the Secretary of State's Guidance Notes or following receipt of any direction from the Secretary of State.

2 Review of Conditions

The regulator may at any time undertake a review of the conditions in this permit under Regulation 34(1). Where significant pollution is encountered or where there are changes in BAT or where the operational safety of the activity requires other techniques to be used an immediate review shall be undertaken.

3 Appeal

The permitted operator can appeal in writing to the Secretary of State against the items listed in Regulation 31.

Appeals shall be addressed to:

The Planning Inspectorate
Environment Team, Major & Specialist Casework
Room 4/04 Kite Wing
Temple Quay House
2 The Square
Temple Quay
Bristol, BS1 6PN

4 Transfer of Permit

The permitted operator who wishes to transfer the whole or part of the permit to a person who proposes to carry out the activity in the holder's place may do so in accordance with Regulation 21. Both the operator and the proposed transferee shall jointly make an application to the regulator to effect the transfer. An application shall include the permit and any fee prescribed in respect of the transfer under Regulation 19 and shall contain the operator's and the proposed transferee's contact details.

5 Variation of Conditions of Permits

Under Regulation 20, the operator may apply to the regulator to vary the conditions contained within the permit. Such application shall be made in accordance with Part 1 of Schedule 5 and shall be accompanied by any fee prescribed in respect of the application under Regulation 19; and paragraphs 8 of Part 1 of Schedule 5 and paragraphs 5(3) and (4) of schedule 5 shall have effect with respect to such applications.

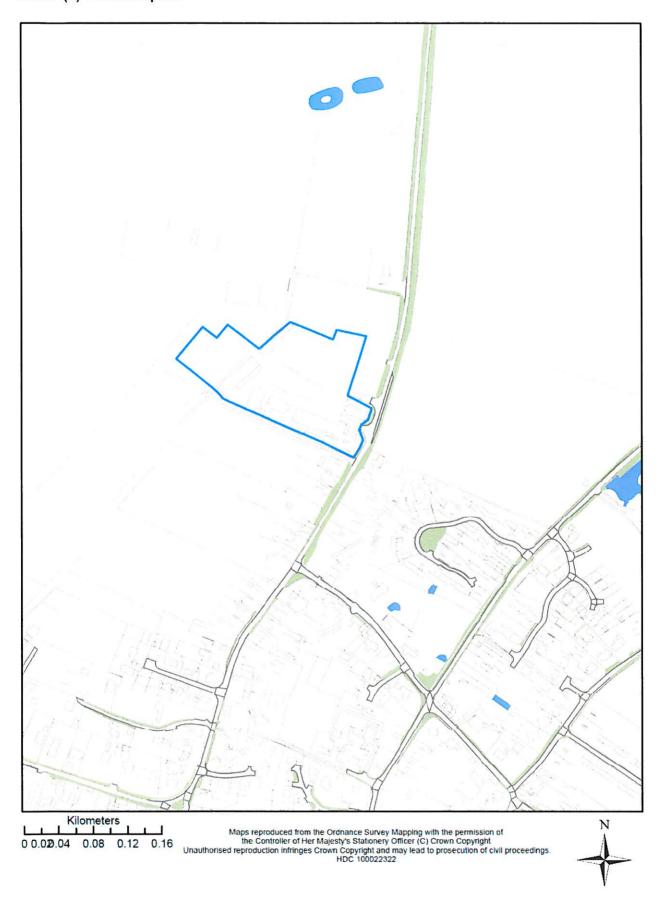
6 Other Legal Requirements

This permit is issued solely for the purpose of the Pollution Prevention and Control Act and its associated Regulations and the operator must ensure that he complies with all other statutory requirements.

7 Annual Subsistence Charge

The Secretary of State has drawn up a charging scheme under Regulation 19. Under this scheme Local Authorities are required to levy an annual subsistence charge related to the permit. The Local Authority will invoice for the amount due which is subject to annual review by the Department of the Environment Food and Rural Affairs.

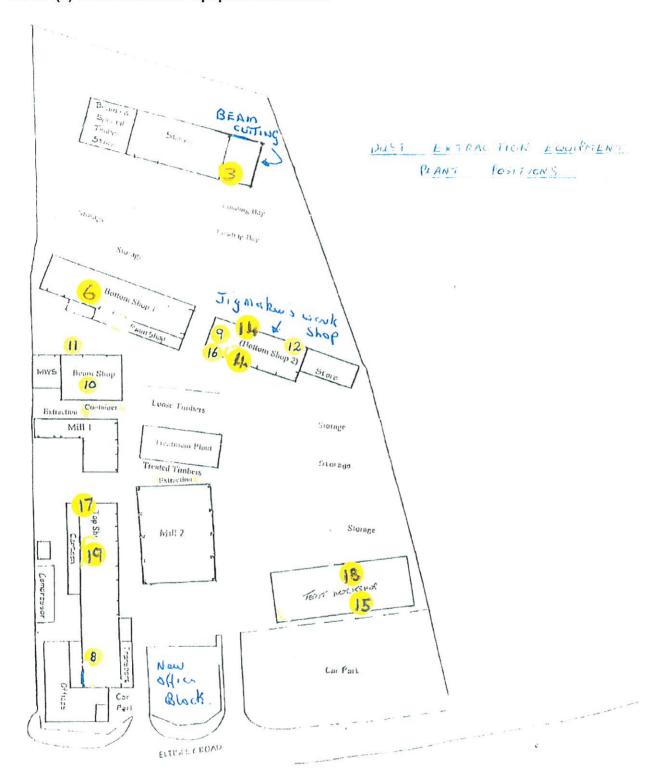
B02/01(a) Location plan



B02/01(b) Dust extraction equipment

- Plant No. 3 Beam cutting workshop
- Plant No. 4 Jig makers workshop
- Plant No. 6 Bottom shop 1 Plant No. 8 Top panel shop
- Plant No. 9 Jig makers workshop
- Plant No. 10 Post and beam workshop
- Plant No. 11 Adjacent to beam workshop
- Plant No. 12 Jig maker workshop
- Plant No. 14 Jig maker workshop
- Plant No. 15 Tent workshop
- Plant No. 16 Jig makers workshop Plant No. 17 Top panel workshop
- Plant No. 18 Tent workshop
- Plant No. 19 Top panel workshop

B02/01(c) Dust extraction equipment locations



Guidance for operators receiving a Variation Notice

(This guidance does not form part of the Variation Notice, but it is for the guidance of those served with the notice.) Further guidance can be found in the PPC General Guidance Manual at http://www.defra.gov.uk/environment/quality/pollution/ppc/localauth/pubs/guidance/manuals.htm.

Dealing with a Variation Notice

This notice varies the terms of the permit specified in the Notice by amending or deleting certain existing conditions and/or adding new conditions. The Schedules attached to the notice explain which conditions have been amended, added or deleted and the dates on which these have effect.

The Council may have included a 'consolidated permit', which takes into account these and previous variations. Where a consolidated permit is not included this variation notice must be read in conjunction with your permit document.

Offences

Failure to comply with a Variation Notice is an offence under regulation 38(2) of the 2010 Regulations. A person guilty of an offence under this regulation could be liable to (i) a fine of up to £50,000 or imprisonment for a term not exceeding 6 months or both; or (ii) to an unlimited fine or imprisonment for a term not exceeding 5 years or both, depending on whether the matter is dealt with in the Magistrates or Crown Court.

Appeals

Under regulation 31 and Schedule 6 of the 2010 Regulations operators have the right of appeal against the conditions attached to their permit by a variation notice. The right to appeal does not apply in circumstances where the notice implements a direction of the Secretary of State/Welsh Ministers given under regulations 61 or 62 or a direction or when determining an appeal.

Appeals against a Variation Notice do not have the effect of suspending the operation of the Notice. Appeals do not have the effect of suspending permit conditions, or any of the mentioned notices.

Notice of appeal against a Variation Notice must be given within **two months** of the date of the variation notification, which is the subject matter or the appeal. The Secretary of State/Welsh Ministers may in a particular case allow notice of appeal to be given after the expiry of this period, but would only do so in the most compelling circumstances.

How to appeal

There are no forms or charges for appealing. However, for an appeal to be valid, appellants (the person/operator making the appeal) are legally required to provide the Secretary of State or Welsh Minister with the following (see paragraphs 2(1) and (2) of Schedule 6 of the 2010 Regulations):

- written notice of the appeal
- · a statement of the grounds of appeal;
- a copy of any relevant application;
- a copy of any relevant environmental permit;
- a copy of any relevant correspondence between the appellant and the regulator;
- a copy of any decision or notice which is the subject matter of the appeal; and
- a statement indicating whether the appellant wishes the appeal to be in the form of a hearing or dealt with by way of written representations.

Appellants should state whether any of the information enclosed with the appeal has been the subject of a successful application for confidentiality under regulation 48 of the 2010 Regulations, and provide relevant details – see below. Unless such information is provided all documents submitted will be open to inspection.

Where to send your appeal documents

Appeals should be despatched on the day they are dated, and addressed to:

The Planning Inspectorate
Environment Team, Major and Specialist Casework
Room 4/04 Kite Wing
Temple Quay House
2 The Square
Temple Quay
Bristol BS1 6PN

Or for appeals in Wales:

The Planning Inspectorate Crown Buildings Cathays Park CARDIFF CF10 3NQ

If an appeal is made, the main parties will be kept informed about the next steps, and will also normally be provided with additional copies of each other's representations.

To withdraw an appeal – which may be done at any time - the appellant must notify the Planning Inspectorate in writing and copy the notification to the local authority who must in turn notify anyone with an interest in the appeal.

Costs

The operator and local authority will normally be expected to pay their own expenses during an appeal. Where a hearing or inquiry is held as part of the appeal process, by virtue of paragraph 5(6) of Schedule 6, either the appellant or the authority can apply for costs. Applications for costs are normally heard towards the end of the proceedings and will only be allowed if the party claiming them can show that the other side behaved unreasonably and put them to unnecessary expense. There is no provision for costs to be awarded where appeals are dealt with by written representatives.

Confidentiality

An operator may request certain information to remain confidential, ie not be placed on the public register. The operator must request the exclusion from the public register of confidential information at the time of supply of the information requested by this notice or any other notice. The operator should provide clear justification for each item wishing to be kept from the register. The onus is on the operator to provide a clear justification for each item to be kept from the register. It will not simply be sufficient to say that the process is a trade secret.

The test of whether information is confidential for the purposes of being withheld from the public register is complex and is explained, together with the procedures, in chapter 8 of the PPC General Guidance Manual.

National security

Information may be excluded from the public register on the grounds of National Security. If it is considered that the inclusion of information on a public register is contrary to the interests of national security, the operator may apply to the Secretary of State/Welsh Ministers, specifying the information and indicating the apparent nature of risk to national security. The operator must inform the local authority of such an application, who will not include the information on the public register until the Secretary of State/Welsh Ministers has decided the matter.