

BODYSHOP UPGRADING PLAN

For

MR J ALLAN

ENVIRONMENTAL HEALTH OFFICER

HUNTINGDONSHIRE DISTRICT COUNCIL

BODYSHOP: THE HUNTS MOTOR CO LTD  
26 CAMBRIDGE STREET  
ST NEOTS

PREPARED BY: A. DOVE

POSITION: SAFETY OFFICER

DATE: 23-8-1994

# SPRAYBOOTH TECHNOLOGY LIMITED

GREGORY STREET  
SUDBURY  
SUFFOLK  
CO10 6AZ  
TEL: 0787 313550  
FAX: 0787 313542  
VAT No: 623 0784 54

Invoice

HUNTS MOTOR GROUP  
CAMBRIDGE STREET  
ST NEOTS  
CAMBRIDGESHIRE

- JAN94

945 *J*

DOCUMENT No. 808

DATE/TAX POINT 13/01/94

ORDER No. 0

ACCOUNT No. H1004

QUANTITY	DETAILS	UNIT PRICE	NETT PRICE
1.00	SERVICE VISIT TO CARRY OUT 1ST SERVICE OF SERVICE AGREEMENT 10/1/94	150.00	150.00
1.00	2.000 X 5.944 ROOF FILTER	113.37	113.37
1.00	PACK OF 5 WATER WASH FILTERS	28.69	28.69
1.00	600 X 1.600 SOCK FILTER	24.16	24.16

*3612*  
*9777*  
*927 TO 3145*  
*Paid*

## PAYMENT TERMS

NETT 7 DAYS



WE ARE MEMBERS OF:  
The Credit Protection Association

PLEASE OBSERVE  
OUR CREDIT TERMS

NETT	316.22
CARRIAGE	0.00
V.A.T.	55.34
TOTAL	371.56

# SPRAYBOOTH TECHNOLOGY LIMITED

GREGORY STREET  
 BIDEFORD  
 SUFFOLK  
 CO10 6AZ  
 TEL: 0787 313550  
 FAX: 0787 313542  
 VAT No: 623 0784 54

Invoice

HUNTS MOTOR GROUP  
 CAMBRIDGE STREET  
 ST NEOTS  
 CAMBRIDGESHIRE

FEB94

1178

DOCUMENT No. 1017

DATE/TAX POINT 22/02/94

ORDER No. 0

ACCOUNT No. H1004

QUANTITY	DETAILS	UNIT PRICE	NETT PRICE
0.50	HOURS TIME ON SITE TO ATTEND TO BURNER LOCK OUT PROBLEM 21/2/94	22.00	11.00
2.00	HOURS TRAVEL TIME	22.00	44.00
1.00	MOTOR CAPACITOR	27.00	27.00

9227 ✓  
 9227  
 Paid

## PAYMENT TERMS

NETT 7 DAYS



WE ARE MEMBERS OF:  
 The Credit Protection Association

PLEASE OBSERVE  
 OUR CREDIT TERMS

NETT	82.00
CARRIAGE	0.00
V.A.T.	14.36
TOTAL	96.36

# SPRAYBOOTH TECHNOLOGY LIMITED

GREGORY STREET  
SUDBURY  
SUFFOLK  
CO10 6AZ  
TEL: 0787 313550  
FAX: 0787 313542  
VAT No: 623 0784 54

Invoice

- APR94

479

HUNTS MOTOR GROUP  
CAMBRIDGE STREET  
ST NEOTS  
CAMBRIDGESHIRE

DOCUMENT No. 1280

DATE/TAX POINT 20/04/94

ORDER No. 0

ACCOUNT No. H1004

QUANTITY	DETAILS	UNIT PRICE	NETT PRICE
1.00	SERVICE VISIT TO CARRY OUT FULL SERVICE TO YOUR SPRAYBOOTH 18/4/94	150.00	150.00
1.00	2.000 X 5.944 ROOF FILTER	113.37	113.37
1.00	PACK OF 5 WATER WASH FILTERS	28.69	28.69
1.00	600 X 1.600 SOCK FILTER	24.16	24.16
1.00	TWIN ELECTRODE	21.00	21.00

9204  
9229  
9229  
20/04/94 (Jury)

## PAYMENT TERMS

NETT 7 DAYS



WE ARE MEMBERS OF:  
The Credit Protection Association

PLEASE OBSERVE  
OUR CREDIT TERMS

NETT	337.22
CARRIAGE	0.00
V.A.T.	59.02
TOTAL	396.24

Customers signature

Telephone: (0787) 313550 Fax: (0787) 313542

# SPRAYBOOTH TECHNOLOGY LIMITED

GREGORY STREET  
SUDBURY  
SUFFOLK  
CO10 6AZ  
TEL: 0787 313550  
FAX: 0787 313542  
VAT No: 623 0784 54

Invoice

HUNTS MOTOR GROUP  
CAMBRIDGE STREET  
ST NEOTS  
CAMBRIDGESHIRE

DOCUMENT No. 1317

DATE/TAX POINT 28/04/94

ORDER No. 0

ACCOUNT No. H1004

783

QANTITY	DETAILS	UNIT PRICE	NETT PRICE
1.00	SERVICE VISIT TO CARRY OUT FULL SERVICE TO YOUR SPRAYBOOTH 25/4/94	150.00	150.00
1.00	B.S.5730 CALIBRATION CHARGE	22.00	22.00
1.00	2.000 X 5.944 ROOF FILTER	113.37	113.37

07 9227

3612  
773857 (June)

## PAYMENT TERMS

NETT 7 DAYS



WE ARE MEMBERS OF:  
The Credit Protection Association

PLEASE OBSERVE  
OUR CREDIT TERMS

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NETT	285.37
CARRIAGE	0.00
V.A.T.	49.94
TOTAL	335.31

Customers signature

telephone: (0787) 313550

# Spraybooth Technology Limited

Gregory Street

Sudbury

Suffolk

CO10 6AZ

Tel No.: 0787 313550

VAT No.: 623 0784 54

Invoice

- JUL 94

1095

HUNTS MOTOR GROUP  
CAMBRIDGE STREET  
ST NEOTS  
CAMBRIDGESHIRE

DOCUMENT No.

1758

DATE/TAX POINT

21/07/94

ORDER No.

ACCOUNT No.

H1004

Quantity	Description	Unit Price	Nett Price
1.00	SERVICE VISIT TO CARRY OUT FULL SERVICE TO YOUR SPRAYBOOTH 18/07/94	150.00	150.00
1.00	2.000 X 5.944 ROOF FILTER	113.37	113.37
1.00	PACK OF 5 WATER WASH FILTERS	28.69	28.69
1.00	600 X 1.600 SOCK FILTER	24.16	24.16

9771

*[Signature]*

## PAYMENT TERMS

NETT 30 DAYS

Net Amount	316.22
Carriage	0.00
Total VAT	55.34
Gross Amount	371.56

# Spraybooth Technology Limited

Gregory Street  
Sudbury  
Suffolk  
CO10 6AZ

Tel No.: 0787 313550  
VAT No.: 623 0784 54

Invoice

HUNTS MOTOR GROUP  
CAMBRIDGE STREET  
ST NEOTS  
CAMBRIDGESHIRE

JU-94

9018

DOCUMENT No.

1760

DATE/TAX POINT

21/07/94

ORDER No.

ACCOUNT No.

H1004

Quantity	Description	Unit Price	Nett Price
1.00	TO CARRY OUT EPA COMPLIANCE AS PER QUOTATION RA/189	370.00	370.00

9227

## PAYMENT TERMS

NETT 30 DAYS

Net Amount	370.00
Carriage	0.00
Total VAT	64.75
Gross Amount	434.75

Customers signature

Gregory Street, Sudbury, Suffolk. CO10 6AZ  
Telephone: (0787) 313550 Fax: (0787) 313542



Spraybooth Technology Limited, Gregory Street, Sudbury, Suffolk CO10 6AZ. Tel: (0787) 313550 Fax: (0787) 313542  
25th April 1994

Mr Bill Oliver  
Hunts Motor Group  
Cambridge Street  
St Neots  
Cambridgeshire

Ref: RA/189

## QUOTATIONS FOR EPA COMPLIANCE

*1994 requirements only Parts a, b & c.*

### ***Part a)***

For Spraybooth Technology to supply and install :

- 1 - Cabin overpressure monitoring device and audible alarm interlocked with the spraybooth control panel. This would come complete with a magnehelic gauge.

This unit will provide the operators with visual indication of cabin pressure for day to day adjustments combined with filter change indication. The unit will shut down the booth and sound an audible alarm should a sustained cabin over-pressure be detected.

To carry out the above work our price will be        **£ 370.00 plus vat.**

### ***Part b & c)***

For Spraybooth Technology to supply and install :

- 1 - 500mm accelerator cones to the booth extract ducts.
- 1 - 2500mm length of 24" galvanised spiral wound ducting.
- 1 - Set of guy wire ropes, strainers and U bolts.
- 1 - 24" ducting joiner.

On completion we will reset the fan pitch angles to achieve 15m/sec efflux velocity.

To carry out the above work our price will be        **£ 565.00 plus vat.**

The above quotation is valid for 60 days.

A 50% deposit plus vat is required with order. The balance payable on completion.



# SECTION 1

## EMISSION LIMITS AND CONTROLS

LEGISLATIVE REQUIREMENTS	DATE REQUIRED	CURRENT STATUS	ACTION PLANNED	DATE PLANNED
Clause 14 & 15: All emissions to air to be colourless and free from visible mist. In addition to be free from offensive odour from outside of the property boundary line.	1 October 1994	ALL EMISSIONS TO AIR ARE CURRENTLY COLOURLESS AND FREE FROM VISIBLE MIST AND ODOR	MONITOR EMISSIONS DAILY LOG BOOK TO BE KEPT BY BODYSHOP SUPERVISOR	IN OPERATION SINCE JUNE 93
Clause 16: Emissions from combustion processes should be free from visible smoke and in any case should not exceed Ringelmann Shade 1 as described in BS2742:69.	1 October 1994	EMISSIONS FROM COMBUSTION PROCESSES ARE CURRENTLY FREE FROM VISIBLE SMOKE	MONITOR COMBUSTION PROCESSES DAILY IF SMOKE IS VISIBLE STOP USING SPARY BOOTH AND CALL IN BOOTH MAINTENANCE ENGINEER AND NOTIFY THE AUTHORITY	IN OPERATION SINCE JUNE 93
Clause 17: Solvent content restrictions on paint products used as defined in guidance note PG6/34(92).	1 April 1995 1 April 1998	We currently use the Sikkens medium solids systems.	From 1 April 95 - Installation of Sikkens VOC compliant products namely: NON SAND FILLER 540 gms/Lt HIGH SOLIDS FILLER 470 gms/Lt AUTOCOAT LV TOPCOAT 480 gms/Lt AUTOCOAT LV CLEAR 480 gms/Lt *  *With averaging gives an Autobase system VOC content of: 580 gms/Lt for 2 coat system 635 gms/Lt for 3 coat system	These products will be used as soon as they are commercially available and in any case not later than 31 March '95.
			For 1 April 98 - Installation of Sikkens VOC compliant products namely: AUTOWAVE DEGREASER 120 gms/Lt AUTOWAVE FILLER 150 gms/Lt AUTOCOAT LV TOPCOAT 420 gms/Lt AUTOWAVE BASECOAT 420 gms/Lt * AUTOCOAT LV CLEAR 420 gms/Lt *  * With averaging gives an Autowave basecoat system VOC content of 420 gms/Lt for both 2 & 3 coat systems	These products will be used as soon as they are commercially available and in any case not later than 31 March '98.

SIGNED: ..... *A. Dove* ..... DATED: ..... 23-8-1994 .....

**SECTION 1**  
**EMISSION LIMITS AND CONTROLS (Cont.)**

<b>LEGISLATIVE REQUIREMENTS</b>	<b>DATE REQUIRED</b>	<b>CURRENT STATUS</b>	<b>ACTION PLANNED</b>	<b>DATE PLANNED</b>
Clause 18 & 23: As an alternative to the use of VOC compliant coatings the operator may elect to comply with an emission concentration limit of 50mg/m <sup>3</sup> of volatile organic compounds, expressed as total carbon. Where it is so elected the VOC emissions should be measured at least once every six months and reported to the Local Authority.	1 October 1994	At the present time, due to the limited and expensive technology relating to solvent abatement techniques, it is not financially viable to comply with the emission concentration limit in this manner.	To comply with emission requirements by the use of VOC compliant products as and when they become commercially available.	No later than required by Clause 17.
Clause 19, 24 & 25: The concentration of total particulate matter in the final discharge to air from the spraybooth should not exceed 10mg/m <sup>3</sup> . The Local Authority must be provided with a certificate of guarantee from the booth manufacturer. Where no such guarantee is available emission test data is to be supplied for the booth in question.	1 April 1998	<i>DUE TO A REGULAR MAINTENANCE CONTRACT WE BELIEVE THAT THE TOTAL PARTICULATE MATTER DISCHARGE TO AIR DOES NOT EXCEED 10 MG/M<sup>3</sup></i>	<i>OBTAIN A CERTIFICATE OF GUARANTEE FROM THE BOOTH MAINTENANCE ENGINEER</i>	<i>NOT LATER THAN 31-3-98</i>
Clause 20: The total particulate matter discharge from other extracted sources, for example abrasive blasting equipment, should not exceed an emission concentration limit of 50mg/m <sup>3</sup> .	1 October 1994	There are no other extracted sources from which particulate matter is discharged, apart from the spraybooths which are covered by clauses 19, 24 & 25	NONE	
Clause 21: The equipment for the spray application of all coatings (with the exception of topcoats) to passenger cars and all coatings (including topcoats) to commercial vehicles should be with HVLP spraying equipment, or other spraying equipment that can achieve a paint transfer efficiency of at least 65%.	1 October 1994	<i>WE ARE CURRENTLY TESTING AND APPRAISING HVLP EQUIPMENT THE AIR PRESSURE AND AIR LINES HAVE BEEN MODIFIED</i>	<i>TO PURCHASE AND USE HVLP EQUIPMENT TO SEND OUR SPRAYERS ON A SHORT COURSE OF INSTRUCTION</i>	<i>NOT LATER THAN 30-9-94</i>
Clause 10(III): The equipment for the spray application of all coatings to both passenger car and commercial vehicles should be with HVLP spraying equipment or other spraying equipment that can achieve a paint transfer efficiency of at least 65%.	1 April 1998	<i>WE CURRENTLY DO NOT USE HVLP EQUIPMENT FOR TOP COAT ON PASSENGER CARS</i>	<i>TO TEST APPRAISE AND PURCHASE HVLP EQUIPMENT FOR TOP COAT APPLICATION ON PASSENGER CARS</i>	<i>NOT LATER THAN 31-3-98</i>

SIGNED: ..... *A. Dove* ..... DATED: *23-8-1994* .....

**SECTION 2**  
**COMPLIANCE DEMONSTRATION**

LEGISLATIVE REQUIREMENTS	DATE REQUIRED	CURRENT STATUS	ACTION PLANNED	DATE PLANNED
Clause 22: A detailed record should be kept of all organic solvent usage. The record should be submitted to the local authority every 6 months.	1 October 1994	CURRENTLY A RECORD IS KEPT	A copy of the organic solvent record shall be forwarded to the Local Authority for the preceding 6 month period, within 28 days of the end of the 6 month period to which the data relates. The Bodyshop Manager will be responsible for the maintenance of these records.	NOT LATER THAN 30-9-94
Clause 26: Where proprietary booths are provided, all paint spraying operations should be carried out in the spraybooth so as to prevent fugitive emissions of any kind. The spraybooth/s should be fitted with a pressure gauge which should be checked at the start of each spray/bake cycle to ensure that the booth is not under positive pressure. In addition an audible alarm and booth extraction shutdown system should be installed to warn of a booth overpressure situation.	1 October 1994	WE CURRENTLY COMPLY WITH CLAUSE 26 ON OUR SPRAY BAKE BOOTH WE ARE IN RECEIPT OF AN ESTIMATE TO CARRY OUT THE NECESSARY MODIFICATIONS TO OUR AID SPRAY BOOTH TO COMPLY WITH CLAUSE 26	TO INSTRUCT SPRAYBOOTH TECHNOLOGY LTD TO COMPLETE THE MODIFICATION TO OUR AID SPRAY BOOTH	NOT LATER THAN 30-9-94
Clause 27: Where proprietary booths are NOT provided, all paint spraying should be carried out in a totally enclosed area, and the spraying area should not be under positive pressure throughout the paint spraying or drying operations. The requirements of Clause 26 above in respect of an over pressure situation should also be met. Emissions are to be measured at least annually to demonstrate compliance with Clause 19.	1 October 1994	NOT APPLICABLE	NONE	

SIGNED: ..... *J. D. Dene* ..... DATED: 23-8-1994.....

## SECTION 2

### COMPLIANCE DEMONSTRATION

<u>LEGISLATIVE REQUIREMENTS</u>	<u>DATE REQUIRED</u>	<u>CURRENT STATUS</u>	<u>ACTION PLANNED</u>	<u>DATE PLANNED</u>
Clause 28: Power tools and welding equipment should be provided with extraction to arrestment equipment to minimise fugitive emissions of odour fumes and particulate matter to the air outside the building. All operations should be carried out within a building.	1 October 1994	<i>CURRENTLY/ ALL POWER TOOLS IN USE ARE PROVIDED WITH ARRESTMENT EQUIPMENT. IT CAN ALSO BE USED TO ARREST WELDING FUMES</i>	<i>TO MONITOR THE SITUATION</i>	<i>NOT LATER THAN 30-9-94</i>
Clause 29: Where abrasive blasting equipment is installed, the extract from such equipment should be ducted to arrestment equipment which is capable of meeting the emission concentration limit for particulate matter as stated in Clause 20. Where it is apparent that a nuisance is being caused, formal emission monitoring should be imposed.	1 October 1994	Not applicable	NONE	
Clause 30 & 31: Where emission monitoring is required, adequate, safe facilities for sampling should be provided on vents or ducts. Design and location of the sampling should be as such to allow a representative sample to be obtained. The reference test method for particulate matter emissions in chimneys or ducts is that of British Standard BS 3405:1983, and tests should be carried out according to the main procedural requirements of that standard.	As per the relevant Clause	Not applicable	NONE	

SIGNED: ..... *A. Dove* ..... DATED: ..... *23-8-1994* .....

### SECTION 3

#### MATERIALS HANDLING

<u>LEGISLATIVE REQUIREMENTS</u>	<u>DATE REQUIRED</u>	<u>CURRENT STATUS</u>	<u>ACTION PLANNED</u>	<u>DATE PLANNED</u>
Clause 32: Paint mixing and equipment cleaning should be carried out in an area which is provided with adequate extract ventilation. The discharge from such extraction systems should be released in such a way that it is free from offensive odour from outside of the property boundary line.	1 October 1994	WE CURRENTLY USE PAINT MIXING AND CLEANING EQUIPMENT IN A SEPERATE BUILDING THAT COMPLYS WITH CLAUSE 32	TO MONITOR AND UPDATE EQUIPMENT AS NECESSARY	NOT LATER THAN 30.9.94
Clause 33: All sprayguns and equipment cleaning should be carried out in an automatic re-circulating cleaning machine. The cleaning machine should be provided with the minimum of exhaust ventilation that is necessary to prevent fugitive emission of solvent vapour when the machine is opened for introduction or removal of equipment, taking into account the health and safety of the operative.	1 October 1994	OUR SPRAYGUNS AND EQUIPMENT CLEANING MACHINE, COMPLY WITH CLAUSE 33	AS ABOVE	NOT LATER THAN 30.9.94
Clause 34: Spraygun testing and sprayout following cleaning should be done into the equipment cleaning machine with the extraction running, or into a separate chamber which is provided with extraction, and a receptacle should be provided to collect the solvent which is put through the spraygun. When not in use, it should be kept lidded to prevent evaporation and fugitive emission of solvent vapour.	1 October 1994	WE CURRENTLY DO NOT TEST SPRAYGUNS AFTER CLEANING	NONE	

SIGNED: .....*A. Dove*..... DATED: *23-8-1994*.....

### SECTION 3

#### MATERIALS HANDLING (Cont.)

<u>LEGISLATIVE REQUIREMENTS</u>	<u>DATE REQUIRED</u>	<u>CURRENT STATUS</u>	<u>ACTION PLANNED</u>	<u>DATE PLANNED</u>
Clause 35: Arrangements should be made for all dirty solvents which have been used (for example, for equipment cleaning) and all other liquid wastes (for example, waste paint) which contain volatile organic compounds to be recycled for reuse. Receipts for such despatched materials should be retained for a minimum of four years.	1 October 1994	OUR USED AND DIRTY SOLVENT AND WASTE PAINT IS AT PRESENT COLLECTED AND RECYCLED BY A.R. DAVIES RECEIPTS ARE KEPT BY THE BODYSHOP SUPERVISOR	CONTINUE AS AT PRESENT	CURRENT
Clause 36: All full, partially full and nominally empty containers which hold or have held material or wastes which contain volatile organic compounds should be stored tightly lidded. Solvent-soaked wiping cloths should be held in enclosed containers after use. All arisings of dry, dusty materials should be stored in closed containers to prevent wind entrainment of such materials prior to removal from site.	1 October 1994	CONTAINERS HOLDING V.O.C. WASTE MATERIAL ARE FITTED WITH LIDS	MONITOR THE CONTAINERS AND CONTINUE AS AT PRESENT	CURRENT
Clause 37: A supply of absorbent material should be held at site for use in the event of spillages of organic solvents. Such spillages should be cleared up immediately, and the soiled material should be held in an enclosed container pending removal from site.	1 October 1994	CURRENTLY A SUPPLY OF ABSORBANT GRANULES IS HELD ON SITE WHEN USED THEY ARE DISPOSED OF IN ACCORDANCE WITH CLAUSE 37	MONITOR AND CONTINUE AS AT PRESENT	CURRENT
Clause 38: Where large vehicles are being sprayed, suitable arrangements should be made for access to all parts of the vehicle to ensure that the best transfer efficiency for the application equipment being used can be achieved.	1 October 1994	WE DO NOT SPRAY MANY LARGE VEHICLES. ALL VEHICLES OR PART OF IE CAB OR BODY ARE SPRAYED IN THE SPRAY BOOTHS	CONTINUE AS AT PRESENT	CURRENT

SIGNED: ..... *H. Dave* ..... DATED: 23-8-1994..

**SECTION 4**  
**CHIMNEYS, VENTS AND PROCESS EXHAUSTS**

<u>LEGISLATIVE REQUIREMENTS</u>	<u>DATE REQUIRED</u>	<u>CURRENT STATUS</u>	<u>ACTION PLANNED</u>	<u>DATE PLANNED</u>
Clause 39 & 40: Chimney heights are to be assessed on the basis of estimated ground level concentrations of the emitted residual pollutants. Guidelines can be obtained from guidance note on Discharge Stack Heights for Polluting Emissions AQ8(93) ISBN 0-11-752794-7. The assessment should also take into account the relevant air quality standards and criteria that apply for the emitted pollutants. The current standards are specified in the Air Quality Standards Regulations 1989 (SI 1989 No 317).	1 April 1998	ESTIMATED GROUND LEVEL CONCENTRATIONS OF EMITTED RESIDUAL POLLUTANTS ARE AT PRESENT LOW	TO MONITOR THE SITUATION AND CARRY OUT AN ASSESSMENT	NOT LATER THAN 31-3-98
Clause 41: The minimum spraybooth extract vent height should normally be 3 meters above the roof ridge height of any building within a distance of 5 times the uncorrected vent height and in no circumstances should be less than 8 metres above ground level.	1 April 1998	TO ASSESS THE CHIMNEY HEIGHT IN CONSULTATION WITH THE LOCAL ENVIRONMENTAL AND PLANNING OFFICER FOR CONSIDERATION TO THE IMPACT OF VISUAL INTRUSION	TO MONITOR THE SITUATION	NOT LATER THAN 31-3-98
Clause 42: Chimneys or process vents should not be fitted with any restriction at the final opening, for example a plate, cap or cowl, where it is necessary to achieve dispersion of the residual pollutants.	1 October 1994	THE CHIMNEYS AT PRESENT COMPLY WITH CLAUSE 42	TO MONITOR THE CHIMNEYS	NOT LATER THAN 30-9-94
Clause 43: Spraybooth exhausts should have a minimum efflux velocity of 15m/sec in normal operation. Exhaust walls should be impervious. Where a wet method of arrestment is used, the linear velocity within the vent should not exceed 9m/sec.	1 October 1994	CURRENTLY OUR SPRAY BOOTHS MINIMUM EFFLUX VELOCITY COMPLIES WITH CLAUSE 43	TO MONITOR THE EFFLUX VELOCITY	NO LATER THAN 30-9-94
Clause 44: Wherever possible the discharge point from particulate matter arrestment plant where it is not necessary to achieve dispersion of the residual pollutants, for example that serving shotblasting equipment, should be at a low level to minimise the effect on the local community in case of abnormal emissions and to facilitate maintenance and inspection.	1 October 1994	Not applicable. See clause 20	NONE	

SIGNED: ..... *A. Dave* ..... DATED: 23-8-1994

## SECTION 5

### GENERAL OPERATIONS

<u>LEGISLATIVE REQUIREMENTS</u>	<u>DATE REQUIRED</u>	<u>CURRENT STATUS</u>	<u>ACTION PLANNED</u>	<u>DATE PLANNED</u>
Clause 45: Effective control of emissions requires the maintenance and proper use of equipment. Effective preventive maintenance should be employed on all plant and the equipment concerned with the control of emissions to the air. Essential spares and consumables should be held.	1 October 1994	OUR SPRAY BOOTHS ARE SUBJECT TO A MAINTENANCE AGREEMENT FOR A FULL SERVICE AT 3 MONTHLY INTERVALS PLUS REPAIR AT ANY TIME	TO CONTINUE AS PRESENT	CURRENT
Clause 46: Any breakdown leading to abnormal emissions should be dealt with promptly and the process adjusted until normal operations can be restored. All such malfunctions should be recorded in the log book and if there is likely to be an effect on the local community, the local authority should be informed without delay.	1 October 1994	WE CURRENTLY COMPLY WITH CLAUSE 46	TO CONTINUE AS PRESENT	CURRENT
Clause 47: Staff at all levels should receive the necessary formal training relating to control of process emissions to air.	1 October 1994	OUR STAFF ARE SUBJECT TO ONGOING TRAINING IN ALL ASPECTS OF BODY REPAIR AND SPRAY PAINTING	TO CONTINUE AS PRESENT	CURRENT
Clause 48: A high standard of housekeeping should be maintained at all times.	1 October 1994	WE ARE INSPECTED ONCE A YEAR BY THE RA AND THREE TIMES A YEAR BY FORD MOTOR CO	TO MONITOR AND CONTINUE AS PRESENT	CURRENT

SIGNED: ..... *St. Dove* ..... DATED: 23-8-1994 .....