

Mr J Howard  
Marshalls Mono Ltd  
Meadow Lane  
ST IVES  
Cambs PE27 4LG

Our Ref: DOS/AJM/CAH/EPA

18 February 2003

Dear Mr Howard

**Environmental Protection Act 1990 - Part 1**  
**Authorisation 2/93 (Bulk Cement) - Compliance Inspection**  
**Marshalls Mono Ltd, Meadow Lane, St Ives**

*13 February 2003*  
I confirm my visit on ~~6 December 2001~~ at which time a routine compliance inspection was undertaken with respect to the above authorisation. At the time of visit the site was largely compliant with the conditions contained within the Authorisation, however, the following points were noted:

- The silos of the Heritage Plant did not display signage as required by condition 22 of the authorisation. I understand these are to be installed shortly. *on*
- The silo high level alarms of the Heritage Plant appear to lack the ability to be tested for correct functioning. Condition 19 of the authorisation requires the high level alarms to be tested daily. The use of an electronic push button test facility was discussed and I understand that you are investigating suitable methods of testing.
- Extensive cementitious dust was encountered at the top of silos "Sd" and "Sf" of the Flag Plant and the middle silo of the Heritage Plant. It is a requirement of Condition 13 that the operator observes the silo for dust emissions and an entry made in the log upon a dust release. Furthermore, Condition 16 requires that all spillages are cleaned up promptly.
- During my visit I was unable to view the log of daily visual assessments of dust emissions to air as required by condition 3. A daily assessment of dust emissions arising from the aggregate bulk storage area, from the tipping hoppers, the conveyors and aggregate bunkers and fugitive emissions from the process shall be made and recorded in a log book.

May I also draw your attention to Condition 20 that requires Marshalls Mono to undertake a monthly inspection of the silo air lines, filter sock and pressure relief systems including the valve seating.

I confirm receipt of the amended process description and Drawing No. A8571 which details the new Heritage Plant. I will incorporate these changes into the new Permit during the next financial year.

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In order for me to complete the permit I will be requiring a site layout plan which shows the location of each plant within the process boundary, together with drawings that detail the position of the process equipment within each plant (such as aggregate storage bays, tipping hoppers, feed conveyors, aggregate bunkers, silo, hoppers and curing racks). These may be placed on the same drawing, however, I would ideally prefer drawing no larger than A3 in size for the convenience of the public register.

If you have any questions regarding the authorisation, please do not hesitate to contact me on the number below.

Yours sincerely



**Aaron J Morley**  
**Environmental Protection Officer**  
**Environmental Health Services Division**

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