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UKAS Testing Laboratory No 0144

# PART I: EXECUTIVE SUMMARY REPORT OF PERIODIC MONITORING OF EMISSIONS TO AIR

A2 Permit Number: A09/09

## East Anglian Galvanizing Ltd.

Old North Road Sawtry Cambridgeshire PE28 5XN

Monitoring Date: 19th March 2014

#### Cti Ref: 12930 Customer Ref: PE7328

Report Written By: Carl McDonald MCERTS Registration No.: SIRA MM 05 671 Function: Monitoring Consultant Report Approved By: Trevor Halliday MCERTS Registration No.: SIRA MM 05 656 Function: Monitoring Consultant

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Date: 16/04/14



Report Ref.: 12930/2014/Visit No.1 Report Version No.: 1

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# Document held in Cti files with agreement of customer



#### 1.0 MONITORING OBJECTIVES

Sampling of emissions at East Anglian Galvanizing was undertaken at the request of Mr Robert Duxbury.

The aim of the monitoring campaign was to:

> undertake annual compliance monitoring

in accordance with the Site Specific Protocol issued on 17th February 2014 (Cti Ref: 12930SSP).

The company is regulated as a Part A2 Process. The available guidance notes applicable to the process are:

Sector Guidance Note IPPC SG5 - Secretary of State's Guidance for A2 Activities in the Galvanizing Sector (September 2006).

Emission limits given in the results tables are taken from the requirements given in Permit No. A09/09

Tests were performed to quantify the levels of emissions from the following process:

Stack Ref	Emission Source	Substances Monitored
EAG 1	Galvanizing Bath	Particulates

There were no special requirements applicable to the monitoring.



# 2.0 MONITORING RESULTS

Note: Uncertainty figures quote in this section represent the uncertainty at the 95% confidence level

Stack Ref.:	EAG 1	Galvanizing Bath
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Particulates	Test 1	Test 2	Emission Limit Value	
Concentration:	4.5 mg m <sup>-3</sup>	5.1 mg m- <sup>3</sup>	< 15 mg m <sup>-3</sup>	
Mass Release:	19 g hr-1	20 g hr-1	-	
Uncertainty:	± 1.0 mg m <sup>-3</sup>	± 1.1 mg m <sup>-3</sup>	-	
Reference Conditions:	273K and 101.3kPa,	without correction for water va	apour content	
Date:	19/03/14	19/03/14	-	
Test Period:	10:53 to 11:09 11:11 to 11:27	11:39 to 11:55 11:56 to 12:12	-	
Duration:	32 mins	32 mins	-	
Velocity:	2.3 m s <sup>-1</sup>	2.1 m s <sup>-1</sup>	-	
Process Status:	Normal	Normal	-	
Visibility:	Occasional white visible plum minu	Free from persistent visible emission		
Monitoring Method:	BS EN 13284-1:2002 Determination of low range mass concentrations of dust			
Isokinetic Rate:	102 %	101 %	95 % to 115 %	
Blank Value:	- 0.18 r	< 10 % ELV		
Cti Accreditation for Use of Method:	MCERTS	MCERTS	-	
Accreditation Status of Test:	None #	None #	-	

# - Test not accredited under MCERTS – See Section 4 for details



#### 3.0 OPERATING INFORMATION

Stack Ref.	Date	Process Type	Fuel	Feedstock	Abatement Type & operational status if abnormal	Load	Substance	Periodic Monitoring Result	Units
EAG 1	19/03/14	Continuous	N/a	Molten zinc	None	Normal	Particulates N	4.8	mg m⁻³

Accreditation Status of test – (M) MCERTs (U) UKAS (N) None

#### 4.0 MONITORING DEVIATIONS

Substances not monitored in accordance with Environment Agency TGN M2:

Stack Ref.	Emission Source	Substance	Reason
EAG 1	Galvanizing Bath	Particulates	Air flow characteristics outside requirements of the standard; differential pressure < 5Pa